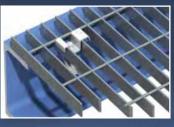
# <u>Technical Innovation</u>

in Steel Connections







**Lindapter**<sup>®</sup> Strut & Supply, Inc.

28005 W. Commercial Ave. Barrington, IL 60010 Ph: 847.756.4337 Fx: 847.304.1891 email: CustomerService@strutandsupply.com







For more than 75 years, Lindapter has earned a respected reputation as the inventor and pioneer of steel clamping systems, providing an independently approved and exclusive product range of steel, hollow structural section (HSS), concrete decking, pipe / conduit supports and steel floor connections.

Lindapter's unique connections create significant advantages in comparison to traditional methods such as welding or drilling, including the reduction of installation time and labor costs, on-site adjustability and no damage to steel sections or protective coatings.



Founder Henry Lindsay

The company's proud heritage began in 1934 when Engineer Henry Lindsay invented an entirely new concept of connecting steel with the Lindsay Bolt Adapter, allowing simple, fast clamping, instead of often difficult and time consuming drilling or welding. The idea was to revolutionize millions of future connections on countless projects worldwide and the combination of the two

words 'Lindsay' and 'Adapter' explains the formation of the now famous brand name.



Today, the world's best Engineers choose Lindapter for projects as varied as Rome Train Station, Gatwick Airport, Alexander Hamilton Bridge, Dubai Shopping Mall and Gautrain Rapid Rail Link. Whether joining primary structural sections, securing secondary beams or suspending building services, Lindapter has a proven and trusted solution.

Lindapter has passionately grown since 1934 from a modest family business into a reputable global brand and strives to continue its proud heritage; to invent and deliver 'Technical Innovation in Steel Connections'.

For further information:

- Service and Support (page 6)
- Quality and Approvals (page 7)



The large illustration opposite shows examples of Lindapter connections.



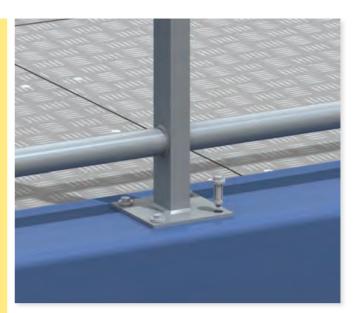
## lindapter<sup>®</sup> USA

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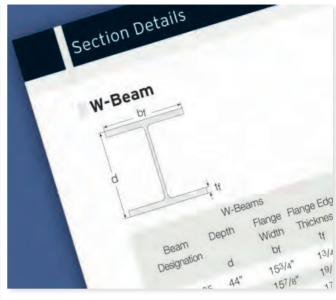
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#### Disclaimer:

Lindapter International supplies components in good faith, on the assumption that customers fully understand the loadings, safety factors and physical parameters of the products involved. Customers or users who are unaware or unsure of any details should refer to Lindapter International before use. Responsibility for loss, damage, or other consequences of misuse cannot be accepted. Lindapter makes every effort to ensure that technical specifications and other product descriptions are correct. 'Specification' shall mean the specification (relating to the use of the materials) set out in the quotation given by the Seller to the Buyer. Responsibility for errors or omissions cannot be accepted. All dimensions stated are subject to product to tolerances - if in doubt please check with Lindapter. In the interests of improving the quality and performance of Lindapter products, we reserve the right to make specification changes without prior notice.

LINDAPTER, HOLLO-BOLT, FLOORFAST, GRATE-FAST etc., are all registered trademarks. Lindapter may also have trademark rights in other terms used herein.

#### © Lindapter International 2015

Lindapter International is Lindapter's Global Headquarters, located at Lindsay House, Brackenbeck Road, Bradford, BD7 2NF, England.

#### Applications

All the applications featured in the catalog are based on real projects. More information can be found on the website: www.LindapterUSA.com



#### Research and Development

To meet the needs of an ever-changing world, Lindapter's R&D department is constantly developing innovative new products. The team is supported by the latest technology including 3D modeling, rapid prototyping, finite element analysis, in addition to two in-house 224,800 lbs hydraulic test machines.

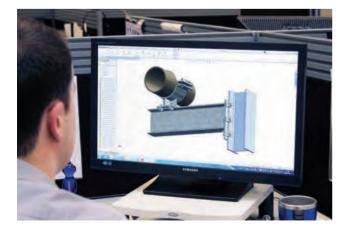
Lindapter works in collaboration with respected companies and organizations such as Tata Steel Europe<sup>®</sup> (*formerly Corus*), Mannesmann, The Steel Construction Institute, CIDECT as well as many leading universities and approval bodies.



## Technical Support

The comprehensive technical support from Lindapter's experienced Engineers ensures an efficient specification process with a free design service and bills of materials upon request. Lindapter's philosophy is to deliver the highest quality at every stage of the service, from initial connection design to installation guidance.

- Free connection design based upon your requirement
- · Optimized solution for cost and performance
- Bespoke drawings delivered in 2D and interactive 3D formats
- CAD files for import into major software applications
- Contractor training
- 3D Assembly PDFs



#### Engineered Solutions

Lindapter's unique expertise and R&D capability facilitates a custom product development service, passionately referred to as 'Engineered Solutions'. The Type 1055 is an example of a product invented and manufactured for a customer; the stainless steel floor connection was developed specifically for Amec / Shell, for fitting solid plate to open-grid flooring to offshore platforms.

#### The service offered to clients includes:

- Design and development of custom products
- Full strength and performance analysis
- Thoroughly tested with detailed reports
- Manufactured to Lindapter's exacting standards



an Engineered Solution

#### Corrosion Protection

Lindapter products are delivered either bright zinc plated or hot dip galvanized as standard. Various other coatings and alternative materials are available upon request for most products including:

- Sherardizing
- Galvanizing
- Plastic coating
- Special paint coating
- Delta seal
- Deltatone
- Sheraplex
- Stainless steel







## Quality

Accredited to ISO 9001 since 1986, Lindapter strictly enforces a quality management system that includes vigorous product testing to ensure consistently high manufacturing standards.



Approvals

Lindapter operates an ISO 14001 certified environmental management system and constantly monitors and improves aspects of the business that may have an impact on the environment, including the use of natural resources, the handling and treatment of waste, and energy consumption.

international associations include the following:





EMS 546660

## Associations

Lindapter is a member of the following organizations:









American Institute of Steel Construction

British Constructural Steelwork Association

The Steel Construction Institute



## Lindapter has manufactured to the highest standard for over three guarters

Deutsches Institut für Bautechnik (DIBt) DIBt is a body that approves construction products for use in structural and civil engineering industries in Germany.

#### Lloyd's Type Register Type Approval

These products have been subjected to tensile, frictional, vibration and shock tests, witnessed and verified by Lloyd's Register.

#### **TÜV Nord**

TÜV is the certifying authority for safety, quality and environmental protection in Germany.

#### Factory Mutual (FM)

FM, the American insurance organization, offers an approval that is recognized by the fire protection industry worldwide.

#### Verband der Schadenversicherer (VdS)

VdS e.V. is one of Germany's leading independent testing institutions for products used in fire protection applications.











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## ICC-ES

Hollo-Bolt is the only expansion bolt for structural steel that is approved by ICC-ES for all Seismic Design Categories (SDC) A through F, in compliance with the 2012 International Building Code. The United States' leading evaluation service has published Evaluation Report ESR-3330 for designing Hollo-Bolt connections to LRFD and ASD methods.

of a century, earning a multitude of independent approvals and a reputation

synonymous with safety and reliability. Current accreditations awarded by

#### LARR

The Los Angeles Research Report RR 260 provides independent evidence that the Hollo-Bolt product complies with the 2014 City of Los Angeles Building Code.

#### **CE Mark**

For Lindapter products in compliance with the provisions of the EC Construction Products Directive 89/106/EEC, please refer to the website: www.lindapter.com/About/CE



FSR - 3330



















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## Steel Connections

Lindapter steel connections require no on-site drilling or welding, saving both time and money, and are compatible with virtually any size or shape of steel section in a wide variety of applications.

The Girder Clamp symbolizes Lindapter's concept perfectly; boldly challenging the need to drill or weld, when a safe, high strength connection can be quickly accomplished by clamping two steel sections together. Although the concept is simple, Lindapter products undergo complex design and testing as the experienced Research & Development team constantly refine, improve and invent to achieve greater product performance and safety approvals.

The connections shown throughout this catalog are actual applications from real project successes, both new construction and the refurbishment of existing structures.

#### Advantages

- Less design time (Lindapter will design the connection)
- Independently approved loads and quality standards
- No on-site drilling or welding
- Fast and safe construction
- 'Hot Working' not required
- Adjustable on-site
- Less work at height
- Only hand tools required to install
- Power not required
- Ability to deconstruct and multi-cycle

#### Markets include:

- Plant Engineering
- Chemical and Petrochemical
- Material Handling
- Structural Engineering
- Civil Engineering
- Façades
- Theatre Equipment
- Transportation
- Offshore

#### Applications include:

- Steel Construction
- Cranes
- Lifting Beams
- Pipe Supports
- Towers and Masts
- Almost any steel-to-steel connection

## Components of a Girder Clamp

- 1. Standard Grade 5 Hex Nut
- 2. Standard Hardened Washer
- 3. Lindapter Clamp

Dependent on the application different clamps could be used, i.e. Types A, B, BR, AF, LR, LS. **4.** Packing Piece

In combination with the clamps mentioned above, these parts increase the tail length to enable the product to sit correctly on the beam.

5. Location Plate (can be supplied if required)

This is an essential part of the girder clamp assembly that enables all the components to be located in the correct position. The hole centers and plate thickness are calculated to suit the individual application.

6. Lindapter Clamp

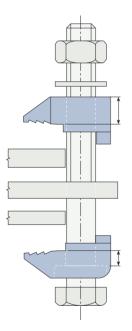
This can be of a similar type as component 3 (above), although certain products are designed to specifically work together, i.e. A + B.

7. Standard SAE Grade 5 Hex Bolt or Setscrew

# Bolt length calculation for a standard Lindapter Girder Clamp,

Showing 3/4" Type A and B as an example

To calculate the bolt length, all parts the bolt will go through have to be added up. The next standard bolt length should be used.

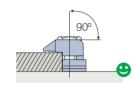




## Correct installation of Types A and B

Showing Type A as an example

#### **Tapered flanges**



-90

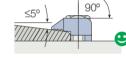
Maximum tail length tolerance

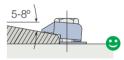
(before applying tightening torque):

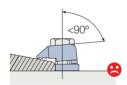
Bolt sizes 3/8" to 5/8": - 3/64" tolerance

Bolt sizes 3/4" to 1": -1/16" tolerance

Parallel flanges







On 6° and 8° slopes, Types A and B require a special tail length / packing combination which will allow the clamp to tilt back slightly (incorporated into the combination table on page 15).

For applications above 8° please see Types AF, LR and LS.

Tail length

The different tail length can be identified by a code of dimples underneath the clamps.





Two dimples: tail length medium (m)





## Loads and Specifications

Lindapter steel connections are designed to suit the loading condition of each application, as defined below. Safe Working Loads published in this catalog are for SAE Grade 5 bolts unless otherwise stated. Should you require assistance in selecting the correct product for your needs, please contact Lindapter.



#### Tensile Loading

In tensile applications, the load transmits a force parallel to the center line of the bolt shank, hence applying a load to the contact point of the Lindapter. See product data tables for allowable tensile loads at varying bolt sizes.



#### **Combined Loads**

When the connections are subject to more than one load condition, the resulting forces must be calculated to determine the product and bolt sizes required. Please contact Lindapter with your application.



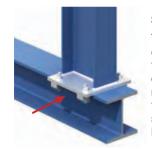
#### Frictional Loading

The force is applied at 90° to the bolt shank. The point at which slip occurs depends upon the condition and finish of the steel, the coating of the Lindapter and the grade of bolt used. Slip is defined as the constant load at which relative movement between clamped components exceeds 0.004 inch (0.1mm).



#### **Compression Loading**

Force here is applied directly to the supporting section rather than the Lindapter products. If, however, there is a gap between the surfaces being connected, the buckling strength of the supporting fabrication must be considered.



#### Shear Loading

The Safe Working Load of the assembly is determined by the bolt grade and diameter as the force is resisted by the cross sectional area of the bolt shanks. It is recommended that reference be made to the bolt manufacturers' technical literature or the relevant structural steel design code to ascertain a Safe Working Load per bolt.



#### **Tightening Torque**

The recommended torque values stated in the product sections must be applied in order to achieve the stated Safe Working Loads. Any reduction in torques applied will lower the product Safe Working Load and is not recommended.

#### Safe Working Loads

The table below shows tensile and frictional load capabilities for a standard four bolt Girder Clamp using 4 bolts at a 90° crossover angle. Lindapter is only too pleased to carry out design work for individual connections free of charge based on the following details:

Load per connection
Size and Type of both beams
Agle of crossover
Distance between beams
Inclination of beams

Clamps			Types A, B, BR, LR				Type AF		
Bolt size	1/2"	5/8"	3/4"	1"	1"	1"			
Bolt grade		Grd. 5	Grd. 5	Grd. 5	Grd. 5	Grd. 5	A490		
Safe Working Load Tensile / for 4 bolts	lbs	5205	6552	13237	17679	35968	56200 <sup>1)</sup>		
Safe Working Load Friction / for 4 bolts	lbs	315	674	1349	2023	13488 <sup>2)</sup>	15736 <sup>2)</sup>		
Tightening Torque	ft lb	50	108	210	362	590	737		

1) Factor of safety 3.2:1 2) Factor of safety 2:1

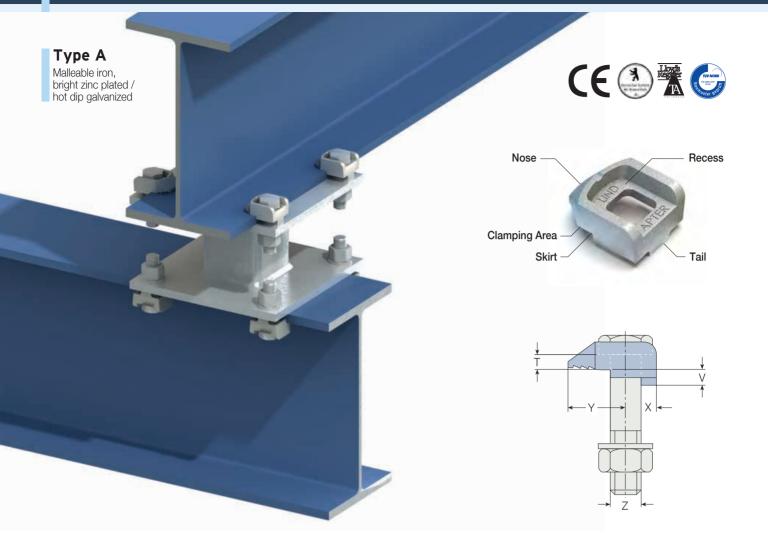
💫 Loads are based on a factor of safety (typically 5:1). The reduction of published safety factors is not recommended.

#### Approvals

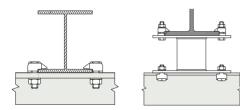
All approvals apply to Girder Clamps using Types A and B only, in sizes from 1/2" to 1". Further information is available upon request.







Typical Applications (see also pages 34-37)



The recessed top of the Type A clamp holds the bolt head captive while the nut is tightened. The skirt prevents the clamp rotating during installation. The clamp is suitable for parallel flanges, tapered flanges up to 8° and installed correctly when the clamping area grips the flange. The tail must be chosen to suit the thickness of the flange being gripped. For correct tail length/packing combinations, please see page 15.

Product	Grd. 5		rking Loads or of Safety)	Tightening				Dimension ail Length			
Code	Bolt Size Z	Tensile / 1 Bolt lbs	Frictional / 2 Bolts Ibs	Torque ft lb	Y	х	short	medium	long	т	Width
LA0371)	3/8"	330	-	15	13/16"	7/16"	1/8"	<sup>3</sup> /16"	1/4"	3/16"	1"
LA050	1/2"	1300	157	50	1"	1/2"	3/16"	1/4"	3/8"	1/4"	11/8"
LA062	5/8"	1640	337	108	1 <sup>3</sup> /16"	5/8"	1/4"	5/16"	7/16"	5/16"	13/8"
LA075	3/4"	3300	674	210	1 <sup>7</sup> /16"	3/4"	5/16"	3/8"	1/2"	3/8"	113/16"
LA100	1"	4430	1012	362	17/8"	1"	3/8"	1/2"	5/8"	1/2"	21/8"

1) Requires Type W washer, product code LW037 (see Page 14).

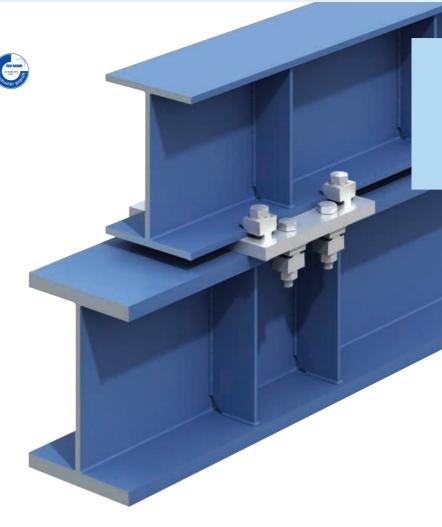
#### If using A325 bolts, the Type B should be used (see Page 13).

Sor higher loads, the Type AF should be used (see page 16).

Order example: LA062M

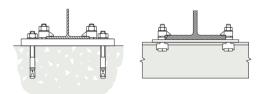






The flat top of the Type B clamp allows the bolt head or nut to be rotated. The clamp is suitable for use with bolts, studs, tie rods, J-bolts, parallel flanges and tapered flanges up to  $8^{\circ}$ .

The clamp is installed correctly when the clamping area grips the flange. The tail must be chosen to suit the thickness of the flange being gripped. For correct tail length/packing combinations, please see page 15. Typical Applications (see also page 34-37)



Product	Grd. 5		rking Loads or of Safety)	Tightening				Dimensior ail Length			
Code	Bolt Size Z	Tensile / 1 Bolt Ibs	Frictional / 2 Bolts Ibs	Torque ft lb	Y	Х		medium		Т	Width
LB0371)	3/8"	330	-	15	13/16"	7/16"	1/8"	<sup>3</sup> /16"	1/4"	3/8"	1"
LB050	1/2"	1300	157	50	1"	1/2"	3/16"	1/4"	3/8"	1/2"	11/8"
LB062	5/8"	1640	337	108	1 <sup>3</sup> /16"	5/8"	1/4"	5/16"	7/16"	5/8"	13/8"
LB075	3/4"	3300	674	210	17/16"	3/4"	5/16"	3/8"	1/2"	3/4"	113/16"
LB100	1"	4430	1012	362	17/8"	1"	3/8"	1/2"	5/8"	1"	21/8"

1) Requires a thick flat washer under the bolt head.

#### For higher loads, the Type AF should be used (see page 16).

Order example: LB062M

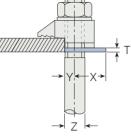




## Type CW - Clipped Washer

Mild Steel, bright zinc plated / hot dip galvanized





A packing used to adjust the tail length of the clamp to meet differing beam flange thicknesses.

Product	Bolt Size		Dimen	isions	
Code	Z	Y	Х	Т	Width
LCW037	3/8"	3/16"	<sup>9</sup> /16"	1/16"	1"
LCW050	1/2"	1/4"	3/4"	1/8"	11/4"
LCW062	5/8"	<sup>5</sup> /16"	11/16"	1/8"	11/2"
LCW075	3/4"	3/8"	7/8"	<sup>3</sup> /16"	13/4"
LCW100	1"	1/2"	11/8"	<sup>3</sup> /16"	21/4"

Order example: LCW062

Product Code

LP1037S LP2037S

LP1050S LP2050S

LP1062S LP2062S

LP1075S LP2075S

LP1100S LP2100S

Order example: LP1062S

(P2)

(P1)

Bolt Size

Ζ

3/8'

1/2"

5/8"

3/4"

1"

Y

3/16"

1/4"

5/16"

3/8"

1/2"

Х

1/2'

5/8"

13/16"

15/16"

11/4"



Width

15/16"

13/16"

13/8"

111/16"

21/8"

Dimensions

3/16'

1/4" 1/2"

5/16" 5/8"

3/8"

1/2"

(P1) (P2)

Т

3/8"

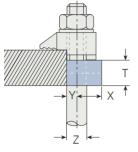
3/4"

1"

## Type P1 short / P2 short

Mild Steel, malleable iron, bright zinc plated / hot dip galvanized



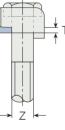


A packing used to adjust the tail length of the clamp to meet differing beam flange thicknesses.

## Туре Т

Malleable iron, bright zinc plated / hot dip galvanized





A packing, for parallel flanges only, used to fill the nose of Type A and B, making it horizontal. The thickness 'T' should be added for tail length and bolt length calculations. The product is for aesthetic purposes only and is not mandatory from a technical perspective.

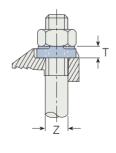
Product	Bolt Size	Dimensions
Code	Z	Т
LT050	1/2"	1/8"
LT062	5/8"	3/16"
LT075	3/4"	<sup>3</sup> /16"
L T100	1"	1/4"

Order example: LT062

## Type W

Mild Steel, malleable iron, bright zinc plated / hot dip galvanized



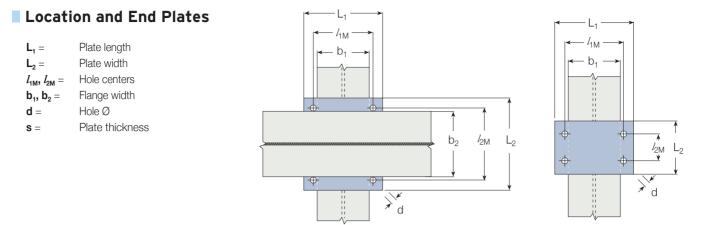


Product Code	Bolt Size Z	Dimensions T
LW037	3/8"	<sup>3</sup> /16"
LW050	1/2"	1/4"
LW062	5/8"	5/16"
LW075	3/4"	3/8"

Order example: LW062

A washer used to fill the recess of Type A to enable the nut to be tightened. When calculating the bolt length, please add 'T'.





**Location Plate** 

**End Plate** 

#### **Plate Dimensions**

Material: Mild Steel Grade A36 (for other grades, please contact Lindapter)

			Location Pla	ite			End Pl	ate <sup>1)</sup>	
Bolt Z	Hole Ø d	Plate Thickness s	Hole Centers / <sub>1M</sub> , / <sub>2M</sub>	Length/Width min L <sub>1</sub> , min L <sub>2</sub>	Plate Thickness s	Hole Center / <sub>1M</sub>	Length min L <sub>1</sub>	Hole Center min / <sub>2M</sub>	Width min L <sub>2</sub>
3/8"	7/16"	5/16"	b + <sup>7</sup> /16"	b + 1 <sup>3</sup> /4"	1/2"	b <sub>1</sub> + <sup>7</sup> /16"	b <sub>1</sub> + 1 <sup>3</sup> /4"	2"	l <sub>2M</sub> + 15/8
1/2"	9/16"	3/8"	b + <sup>9</sup> /16"	b + 21/4"	1/2"	b <sub>1</sub> + <sup>9</sup> /16"	b <sub>1</sub> + 2 <sup>1</sup> /4"	23/8"	l <sub>2M</sub> + 2"
5/8"	11/16"	3/8"	b + <sup>11</sup> /16"	b + 2 <sup>3</sup> /4"	5/8"	b <sub>1</sub> + <sup>11</sup> /16"	b <sub>1</sub> + 2 <sup>3</sup> /4"	27/8"	l <sub>2M</sub> + 23/8
3/4"	13/16"	1/2"	b + <sup>13</sup> /16"	b + 31/4"	7/8"	b <sub>1</sub> + <sup>13</sup> /16"	b <sub>1</sub> + 3 <sup>1</sup> /4"	35/8"	l <sub>2M</sub> + 23/2
1"	11/8"	5/8"	b + 1 <sup>1</sup> /8"	b + 4 <sup>1</sup> /2"	1"	b <sub>1</sub> + 1 <sup>1</sup> /8"	b <sub>1</sub> + 41/2"	43/8"	l <sub>2M</sub> + 35/8

1) Depending on type of connection and associated end plate use, the thickness may need to be modified to comply with accepted local design codes.

#### Calculation of bolt length see page 10

## Tail Length / Packing Combinations for Types A and B

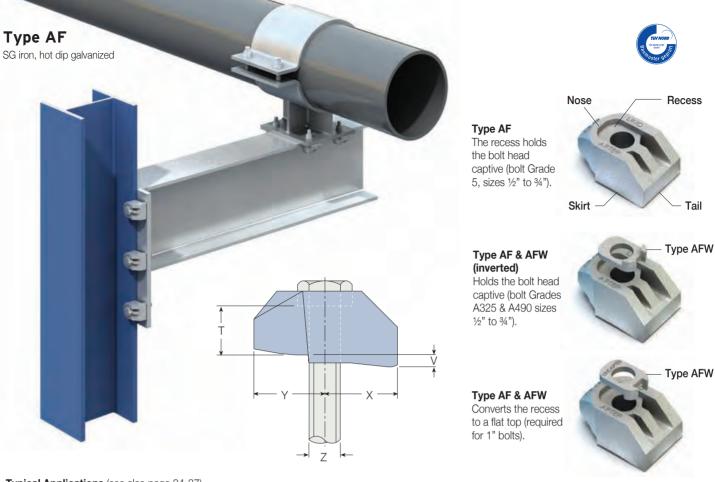
For beams up to and including 5° slope

Flange Thickness		3/	′8"			1/	2"				A and ′8"	В		3/	4"			1	"	
monicos	A,B		P1S	P2S	A,B		P1S	P2S	A,B		P1S	P2S	A,B			P2S	A,B			P2S
<sup>3</sup> /16"	m	-	-	-	S	-	-	-		-	-	-		-	-	-		-	-	-
1/4"	S	1	-	-	m	-	-	-	S	-	-	-	S	-	-	-		-	-	-
5/16"	l	-	-	-	m	1	-	-	m	-	-	-	S	-	-	-	S	-	-	-
3/8"	S	-	1	-	l	-	-	-	S	1	-	-	m	-	-	-	S	-	-	-
7/16"	l	2	-	-	m	2	-	-	l	-	-	-	S	1	-	-	m	-	-	-
1/2"	l	3	-	-	S	1	1	-	S	2	-	-	l	-	-	-	m	-	-	-
<sup>9</sup> /16"	S	-	-	1	l	2	-	-	l	1	-	-	m	1	-	-	S	1	-	-
5/8"	S	1	-	1	l	-	1	-	m	-	1	-	l	1	-	-	l	-	-	-
11/16"	l	-	-	1	m	2	1	-	l	2	-	-	S	-	1	-	S	2	-	-
3/4"	S	-	1	1	S	1	-	1	l	-	1	-	S	3	-	-	l	1	-	-
13/16"	m	-	1	1	m	1	-	1	l	3	-	-	m	-	1	-	l	1	-	-
7/8"	l	-	1	1	S	-	1	1	m	2	1	-	m	3	-	-	S	-	1	-
15/16"	S	-	-	2	m	-	1	1	m	-	-	1	m	1	1	-	m	-	1	-
1"	m	-	-	2	S	1	1	1	l	2	1	-	S	2	1	-	S	1	1	-
<b>1</b> <sup>1</sup> /16"	l	-	-	2	m	1	1	1	l	-	-	1	S	-	-	1	l	-	1	-
11/8"	l	1	-	2	S	-	-	2	S	2	-	1	m	2	1	-	l	-	1	-
<b>1</b> <sup>3</sup> /16"		-	-	-	m	-	-	2	l	1	-	1	m	-	-	1	S	2	1	-
11/4"		-	-	-	S	1	-	2	m	-	1	1	S	1	-	1	l	1	1	-

s = short m = medium l = long P1S = P1 short P2S = P2 short  $\blacksquare$  = Type not applicable

For thicker flanges, please contact Lindapter.





Typical Applications (see also page 34-37)

 A High Slip Resistance (HSR) clamp with a recessed top to hold the bolt head captive while the nut is tightened. Washer Type AFW available (see illustrations above and page 18). The skirt prevents the clamp rotating during installation. The tail of the AF spans across slotted holes. Suitable for flanges up to 10°, ideal for S-beams. The clamp can be combined with Type CF.

For correct tail length/packing combinations, please see page 19.

The Type AF is compatible with Grade 5/A325 and A490 bolts: please refer to the table below for performance comparisons.

			(5:1) Fac	Safe Working Lo ctor of Safety (2:						Dimen	sions		
Product Code	Z	Bolt Grade	Tensile / 1 Bolt Ibs	Frictional <sup>1</sup> Painted Steel <sup>2)</sup> Ibs	<sup>)</sup> / 2 Bolts Galv. Steel Ibs	Tightening Torque ft Ib	Y	х		ength V nedium	Type AF 1	T Type AF with AFW	Width
LAF050	1/2"	Grd. 5/A325	1911	764	877	66	11/8"	<b>1</b> <sup>1</sup> /16"	<sup>3</sup> /16"	1/2"	11/16"	7/8"	1 <sup>9/</sup> 16"
LAF062	5/8"	Grd. 5/A325	3597	1798	2248	177	13/8"	11/2"	5/16"	9/16"	7/8"	11/16"	<b>1</b> <sup>15/</sup> 16"
LAF075	3/4"	Grd. 5/A325	5901	2922	3597	347	1 <sup>9/</sup> 16"	1 <sup>9</sup> /16"	3/8"	11/16"	1"	11/4"	2 <sup>3</sup> /16"
LAF100	1"	Grd. 5/A325	8892	5395	6774	590	17/8"	23/8"	9/16"	11/8"	11/4"	15/8"	31/4"
LAF050	1/2"	A490	2248	899	1169	96	11/8"	<b>1</b> 1/16"	<sup>3</sup> /16"	1/2"	11/16"	7/8"	19/16"
LAF062	5/8"	A490	4383	2473	2698	221	13/8"	11/2"	5/16"	9/16"	7/8"	11/16"	115/16"
LAF075	3/4"	A490	6744	4496	5620	477	19/16"	1 <sup>9/</sup> 16"	3/8"	11/16"	1"	11/4"	2 <sup>3</sup> /16"
LAF100	1"	A490	14050 <sup>3)</sup>	6295	7868	737	17/8"	23/8"	9/16"	11/8"	11/4"	15/8"	31/4"

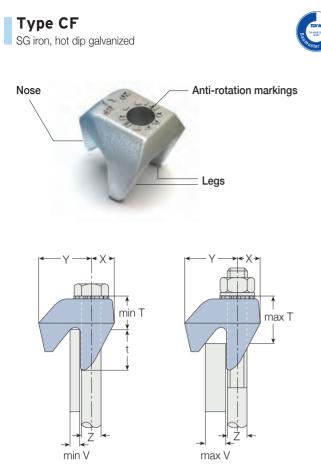
1) Frictional load figures are based on Type AF and Location plates in hot dip galvanized finish calculated against slip (movement exceeding 0.004"/0.1mm)

2) Shot blast and painted steel

3) 3.2:1 factor of safety

Order example: LAF050S





A High Slip Resistance (HSR) clamp which hooks over flanges of beams, angles and channels. Lindapter markings act as a unique anti-rotation device. Can be combined with all Lindapter Girder Clamp products, including the Type AF.

lbs

1300

1640

3300

1911

3597

5901

lbs

157

337

674

764

1798

2922

CF Combinations with other Lindapter Clamps

1/2"

5/8"

3/4"

1/2"

5/8"

3/4"

CF / A3)

CF / A3)

CF / A<sup>3)</sup>

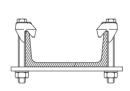
CF / AF

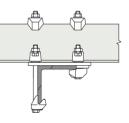
CF / AF

CF / AF



**Typical Applications** (see also page 34-37)





Product	Bolt Grd. 5			2:1) <sup>1)</sup> / 2 Bolts	Tightening			Dime	ensions		
Code	Z	lbs	Painted Steel <sup>2)</sup> Ibs	Galv. Steel Ibs	Torque ft lb	Y	Х	V	т	t	Width
LCF050	1/2"	1911	764	877	66	11/4"	9/16"	1/4" - 1/2"	13/ <sub>16</sub> " - 11/8"	1"	1 <sup>13</sup> /16"
LCF062	5/8"	3597	1798	2248	177	13/4"	11/16"	<sup>5</sup> /16" - <sup>5</sup> /8"	1" - 11/4"	1 1/4"	2 <sup>3</sup> /16"
LCF075	3/4"	5901	2922	3597	347	21/16"	7/8"	3/8" - 3/4"	1 <sup>3</sup> /16" - 1 <sup>9</sup> /16"	1 3/4"	2 <sup>9</sup> /16"

lbs

157

382

674

877

2248

3597

ft lb

50

108

210

66

177

347

Order example: LCF050

1) Frictional load figures are based on Type CF and location plate in HDG

finish calculated against slip (movement exceeding 0.004"/0.1mm)

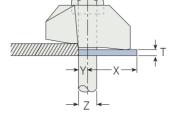
Shot blast and painted steel
Also applies to Type B, BR, LR, D2 or D3.



## Type AFCW

Mild steel, hot dip galvanized



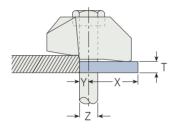


A packing used to adjust the tail length of the clamp to meet differing beam flange thicknesses; has a slight bend along its center line which flattens out during installation.

## Type AFP1 / AFP2

Mild Steel, hot dip galvanized





A packing used to adjust the tail length of the clamp to meet differing beam flange thicknesses.

Product	Bolt Size		Dimer	isions	
Code	Z	Y	Х	Т	Width
LAF050CW	1/2"	1/4"	1 <sup>5</sup> /16"	1/16"	1 <sup>9/</sup> 16"
LAF062CW	5/8"	<sup>5</sup> /16"	1 <sup>9</sup> /16"	1/16"	2"
LAF075CW	3/4"	3/8"	15/8"	1/16"	2 <sup>3</sup> /16"

Order example: LAF050CW



Produc (AFP1)	ct Code (AFP2)	Bolt Size		Dimer	nsions (AFP1)	(AFP2	)
		Z	Y	Х	Т	Т	Width
LAF050P1	LAF050P2	1/2"	1/4"	1 <sup>5</sup> /16"	<sup>3</sup> /16"	3/8"	19/16"
LAF062P1	LAF062P2	5/8"	5/16"	15/8"	<sup>3</sup> /16"	3/8"	21/16"
LAF075P1	LAF075P2	3/4"	3/8"	<b>1</b> 13/16"	<sup>3</sup> /16"	3/8"	2 <sup>3</sup> /16"
LAF100P1	LAF100P2	1"	1/2"	27/8"	<sup>3</sup> /16"	3/8"	33/8"

Order example: LAF050P1

## Type AFW

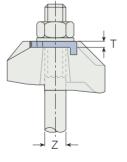
SG iron, malleable iron, mild steel, hot dip galvanized

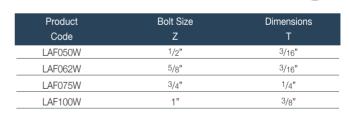


A washer used to fill the recess of the Type AF.

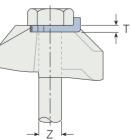
The washer features two projections which, when the AFW is inverted, will captivate the larger hexagons of A325 or A490 bolts (1/2" to 3/4"). LAF100W (1" version) has no projections.

lindapter USA





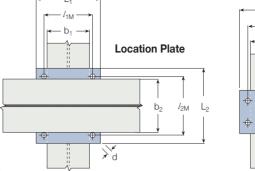
Order example: LAF050W

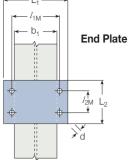




## Location and End Plates

L <sub>1</sub> =	Plate length
$L_2 =$	Plate width
<i>l</i> <sub>1M</sub> , <i>l</i> <sub>2M</sub> =	Hole centers
$b_1, b_2 =$	Flange width
<b>d</b> =	Hole Ø
<b>S</b> =	Plate thickness





#### **Plate Dimensions**

Material: Mild Steel Grade A50 (for other grades, please contact Lindapter)

			L	ocation Plate	1				End	Plate <sup>1)</sup>		
Bolt Z	Hole Ø d	Plate Thickness Grd. 5 /	Hole Centers <sup>/</sup> 1M	Length / Width min L <sub>1</sub>	Hole Centers <sup>/</sup> 2M	Length / Width min L <sub>2</sub>	Pla Thick Grd. 5 /		Hole Centers <sup>/</sup> 1M	Length min L <sub>1</sub>	Hole Centers min / <sub>2M</sub>	Width min L <sub>2</sub>
		A325 / A490					A325					
1/2"	9/16"	1/2"	b1 + <sup>9</sup> /16"	b1 + 4"	b2 + <sup>9</sup> /16"	b2 + 4"	5/8"	5/8"	b + <sup>9</sup> /16"	b + 4"	3 1/8"	l <sub>2M</sub> + 3 1/8"
5/8"	11/16"	5/8"	b1 + <sup>11/</sup> 16"	b1 + 4"	b2 + <sup>11/</sup> 16"	b2 + 4"	3/4"	1"	b + 11/16"	b + 4"	4"	l <sub>2M</sub> + 4"
3/4"	13/16"	3/4"	b1 + <sup>13</sup> /16"	b1 + 6"*	b2 + <sup>13</sup> /16"	b2 + 6"*	1"	1"	b + <sup>13</sup> /16"	b + 6"*	7"	l <sub>2M</sub> + 7"
1"	1 1/8"	1"	b1 + 1 1/8"	b1 + 7"	b <sub>2</sub> + 1 <sup>1</sup> /8"	b <sub>2</sub> + 7"	1 1/4"	1 1/4"	b + 1 1/8"	b + 7"	7 7/8"	l <sub>2M</sub> + 7 7/8"

\* Plate thickness for Type AF size <sup>3</sup>/4" can be reduced to 5" if required.
1) Depending on the type of connection and associated end plate used, the thickness may need to be modified to comply with accepted local design codes.

#### 💫 The Type CF can be used in combination with the Type AF (see plate dimensions above), Types A, B, and BR (see page 15 for plate dimensions) and Types D2, D3 and LR (see page 23 for plate dimensions).

## Tail Length / Packing Combinations for Type AF

Calculation of bolt length see page 10

For beams up to and including 5° slope

Flange									Type AF							
Thickness		1/2	2"			5,	/8"			3	/4"			1	"	
	AF	AFCW	AFP1	AFP2	AF	AFCW	AFP1	AFP2	AF	AFCW	/ AFP1	AFP2	AF	AFCW	AFP1	AFP2
3/16"	S	-	-	-		-	-	-		-	-	-		-	-	-
1/4"	S	-	-	-		-	-	-		-	-	-		-	-	-
5/16"	S	1	-	-	S	-	-	-		-	-	-		-	-	-
3/8"	S	-	1	-	S	1	-	-	S	-	-	-		-	-	-
7/16"	S	-	1	-	S	1	-	-	S	-	-	-		-	-	-
1/2"	m	-	-	-	S	-	1	-	S	1	-	-	S	-	-	-
<sup>9</sup> /16"	m	1	-	-	m	-	-	-	S	2	-	-	S	-	-	-
5/8"	S	-	-	1	m	-	-	-	S	-	1	-	S	-	-	-
11/16"	m	-	1	-	m	1	-	-	m	-	-	-	S	-	-	-
3/4"	S	2	-	1	m	2	-	-	m	-	-	-	S	-	1	-
13/16"	S	-	1	1	m	-	1	-	S	-	-	1	S	-	1	-
7/8"	m	-	-	1	m	1	1	-	m	2	-	-	S	-	1	-
15/16"	m	1	-	1	m	2	1	-	m	-	1	-	S	-	-	1
1"	S	-	-	2	m	-	-	1	m	1	1	-	S	-	-	1
<b>1</b> <sup>1</sup> /16"	S	1	-	2	m	1	-	1	m	2	1	-	S	-	-	1
11/8"	m	3	-	1	S	-	-	2	m	-	-	1	S	-	-	1
<b>1</b> 3/16"	S	-	1	2	m	-	1	1	m	1	-	1	m	-	-	-
<b>1</b> 1/4"	S	1	1	2	m	1	1	1	m	2	-	1	m	-	-	-
<b>1</b> 5/16"	m	-	-	2	S	-	1	2	m	-	1	1	m	-	-	-
13/8"	S	-	-	3	m	-	-	2	m	1	1	1	m	-	1	-
1 <sup>7</sup> /16"	m	2	-	2	m	1	-	2	m	2	1	1	m	-	1	-
11/2"	m	-	1	2	S	-	-	3	m	-	-	2	m	-	-	1
1 <sup>9</sup> /16"	m	1	1	2	m	-	1	2	m	1	-	2	m	-	-	1
15/8"	m	2	1	2	m	1	1	2	m	1	-	2	m	-	-	1
1 <sup>11/</sup> 16"	m	-	-	3	S	-	1	3	m	-	1	2	m	-	1	1
13/4"	m	1	-	3	m	2	1	2	m	1	1	2	m	-	1	1
1 <sup>13</sup> /16"	S	3	1	3	S	4	-	3	S	3	-	3	m	-	1	1
17/8"	S	1	-	4	m	1	-	3	m	-	-	3	m	-	1	1
115/16"	m	1	1	3	m	2	-	3	S	2	1	3	m	-	-	2
2"	S	-	1	4	m	3	-	3	S	3	1	3	m	-	-	2

s = short m = medium  $\blacksquare = Type not applicable$ 

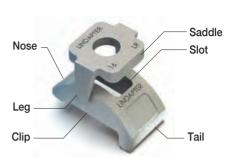
For thicker flanges please contact Lindapter.

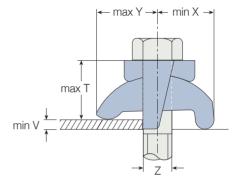


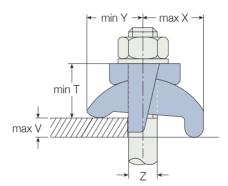
## Type LR

Malleable iron, bright zinc plated / hot dip galvanized









A self adjusting clamp for various flange thicknesses and slopes up to 15°. The leg of the saddle prevents the clamp from rotating during installation. The LR tail spans slotted holes. For thicker flanges, packings P1 long and P2 long are available. For correct packing combinations please see page 23.

Product	Grd. 5 Bolt Size	Safe Working Loads I. 5 Bolt Size (5:1 Factor of Safety) 1		Tightening	Clamp	ing Range	Dime		
Code	Z	Tensile / 1 Bolt Ibs	Frictional / 2 Bolts Ibs	Torque ft lb	V	Y	Х	Т	Width with Saddle
LLR037	3/8"	330	-	15	1/8" - 3/8"	13/16" - 15/16"	<sup>15/</sup> 16" - 1"	13/16" - 15/16'	" 1 <sup>5</sup> /16"
LLR050	1/2"	1300	157	50	1/8" - 1/2"	1" - 1 <sup>1</sup> /8"	1"-1 <sup>1</sup> /4"	1"-1 <sup>1</sup> /8"	1 <sup>9</sup> /16"
LLR062	5/8"	1640	337	108	1/8" - 5/8"	1 <sup>3</sup> /16" - 1 <sup>3</sup> /8"	1 <sup>5</sup> /16" - 1 <sup>7</sup> /16"	1 <sup>3</sup> /16" - 1 <sup>7</sup> /16	" 1 <sup>13/</sup> 16"
LLR075	3/4"	3300	674	210	1/8" - 3/4"	15/8" - 1 <sup>15/</sup> 16"	1 <sup>13</sup> /16" - 2"	15/8" - 17/8"	21/4"
LLR100	1"	4430	1012	362	1/8" - 1"	17/8" - 21/4"	21/16" - 21/4"	13/4" - 21/8"	3"

Order example: LLR037

E

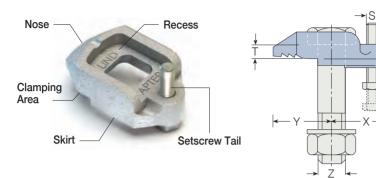


Typical Applications (see also page 34-37)

1

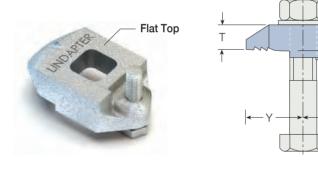
## Type D2

Malleable iron, bright zinc plated / hot dip galvanized



Type D3

Malleable iron, bright zinc plated / hot dip galvanized

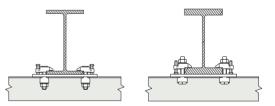


Adjustable clamps that incorporate a setscrew to accommodate a wide range of flange thicknesses. Type D2 has a recessed head to hold the bolt head captive. The skirt prevents the clamp rotating during installation. For flanges up to 5°. For thicker flanges packings P1 long and P2 long are available. For correct packing combinations please see page 23.

**Correct Installation:** Setscrew S needs to be adjusted so that V is 1/32" shorter than the flange thickness prior to installation. Adjust the setscrew after installation so that the bolt Z is 90° to the clamp and the clamp contacts the flange with the clamping area only.



Typical Applications (see also page 34-37)



Product	Bolt Size		rking Loads or of Safety)	Tightening	Clampin						
Code	Z	Tensile / 1 Bolt Ibs	Frictional / 2 Bolts Ibs	Torque ft lb	V <sup>1)</sup>	V <sup>2)</sup>	Y	Х	S	т	Width
LD2037	3/8"	330	-	15	3/16" - 3/8"	3/8" - 13/16"	13/16"	13/16"	<sup>3/</sup> 16"	<sup>3/</sup> 16"	1"
LD2050	1/2"	1300	157	50	3/16" - 3/8"	3/8" - 7/8"	1"	1"	<sup>3/</sup> 16"	1/4"	11/8"
LD2062	5/8"	1640	337	108	1/4" - 1/2"	1/2" - 13/16"	1 <sup>3</sup> /16"	<b>1</b> <sup>3</sup> /16"	1/4"	5/16"	13/8"
LD2075	3/4"	3300	674	210	5/16" - 11/16"	11/16" - 15/16"	13/8"	13/8"	5/16"	3/8"	15/8"
LD2100	1"	4430	1012	362	3/8" - 3/4"	3/4" - 13/16"	17/8"	1 <sup>15/</sup> 16"	3/8"	1/2"	21/8"
LD3050	1/2"	1300	157	50	3/16" - 3/4"	3/8" - 7/8"	1"	1"	3/16"	1/2"	1 <sup>1</sup> /8"
LD3062	5/8"	1640	337	108	1/4" - 1/2"	1/2" - 13/16"	1 <sup>3</sup> /16"	<b>1</b> <sup>3</sup> /16"	1/4"	5/8"	13/8"

Χ

1) Setscrew S inserted from above. 2) Setscrew S inserted from below.

Order example: LD2100 BZP

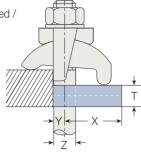




Mild Steel, malleable iron, bright zinc plated / hot dip galvanized



Malleable iron, bright zinc plated /



A packing used to adjust the tail length of the clamp to meet differing beam flange thicknesses.

A packing to fill the nose of Type D2 and D3, making it horizontal. For parallel flanges only. The thickness 'T' should be added for tail length and bolt length calculations. The product is for aesthetic purposes only and is not mandatory from a technical perspective.

Produc	t Code Gro	d. 5 Bolt S		Dimensions			
(P1)	(P2)				(P1)	(P2)	
		Z	Y	Х	Т	Т	Width
LP1037L	LP2037L	3/8"	<sup>3</sup> /16"	15/16"	<sup>3</sup> /16"	3/8"	15/16"
LP1050L	LP2050L	1/2"	1/4"	11/4"	1/4"	1/2"	1 <sup>3</sup> /16"
LP1062L	LP2062L	5/8"	5/16"	19/16"	5/16"	5/8"	13/8"
LP1075L	LP2075L	3/4"	3/8"	17/8"	3/8"	3/4"	<b>1</b> <sup>11</sup> /16"
LP1100L	LP2100L	1"	1/2"	21/2"	1/2"	1"	21/8"

Order example: LP1037L



Product Code	Bolt Size Z	Dimensions T
LT050	1/2"	1/8"
LT062	5/8"	3/16"
LT075	3/4"	3/16"
LT100	1"	1/4"

Order example: LT062

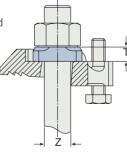
Type	<b>\</b>
IVDE	vv

Type T

hot dip galvanized

Mild Steel, malleable iron, bright zinc plated / hot dip galvanized





Ζ

A washer used to fill the recess of Type D2 to enable the nut to be tightened. When calculating the bolt length please add 'T'.

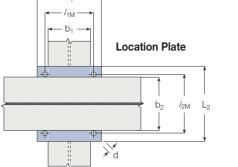
Product Code	Bolt Size Z	Dimensions T
LW037	3/8"	3/16"
LW050	1/2"	1/4"
LW062	5/8"	5/16"
LW075	3/4"	3/8"

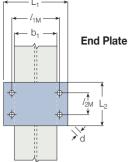
Order example: LW062



## Location and End Plates

L <sub>1</sub> =	Plate length
$L_2 =$	Plate width
<i>l</i> <sub>1M</sub> , <i>l</i> <sub>2M</sub> =	Hole centers
$b_1, b_2 =$	Flange width
<b>d</b> =	Hole Ø
<b>S</b> =	Plate thickness





#### **Plate Dimensions**

Material: Mild Steel Grade A50 (for other grades please contact Lindapter)

			Location Pla	ate	End Plate <sup>1)</sup>				Í
		Plate			Plate				
Bolt	Hole Ø	Thickness	Hole Centers	Length/Width	Thickness	Hole Center	Length	Hole Center	Width
Z	d	s	l <sub>1M</sub> , l <sub>2M</sub>	min L <sub>1</sub> , min L <sub>2</sub>	s	/ <sub>1M</sub>	min L <sub>1</sub>	min / <sub>2M</sub>	min L <sub>2</sub>
3/8"	7/16"	5/16"	b + <sup>7</sup> /16"	b + 2 <sup>5</sup> /8"	5/16"	b + <sup>7</sup> /16"	b + 2 <sup>5</sup> /8"	23/4"	l <sub>2M</sub> + 2"
1/2"	9/16"	1/2"	b + <sup>9</sup> /16"	b + 3 <sup>3</sup> /8"	1/2"	b + <sup>9</sup> /16"	b + 3 <sup>3</sup> /8"	31/8"	l <sub>2M</sub> + 2 <sup>3</sup> /8"
5/8"	11/16"	5/8"	b + <sup>11</sup> /16"	b + 41/8"	5/8"	b + <sup>11</sup> /16"	b + 41/8"	4"	l <sub>2M</sub> + 2 <sup>3</sup> /4"
3/4"	13/16"	3/4"	b + <sup>13</sup> /16"	b + 47/8"	3/4"	b + <sup>13</sup> /16"	b + 47/8"	43/4"	l <sub>2M</sub> + 31/2"
1"	1 1/8"	3/4"	b + 11/8"	b + 6 <sup>3</sup> /4"	3/4"	b + 11/8"	$b + 6^{3/4}$ "	6"	l <sub>2M</sub> + 4 <sup>1</sup> /4"

1) Depending on type of connection and associated end plate use, the thickness may need to be modified to comply with accepted local design codes.

#### Calculation of bolt length see page 10

#### Packing Combinations for Type LR

For beams up to and including 5° slope

Flange	0.4		1 /	. "	Тур	e LR	0.1			1"	
Thickness	3/8 P1L	P2L	1/	2″ P2L	ې P1L	/8" P2L	3/2	P2L		″ P2L	
	PIL	P2L	P1L	P2L	PIL	P2L	P1L	P2L	P1L	P2L	
<sup>3</sup> /16"	-	-	-	-	-	-	-	-	-	-	
1/4"	-	-	-	-	-	-	-	-	-	-	
5/16"	-	-	-	-	-	-	-	-	-	-	
3/8"	-	-	-	-	-	-	-	-	-	-	
7/16"	1	-	-	-	-	-	-	-	-	-	
1/2"	1	-	-	-	-	-	-	-	-	-	
9/16"	1	-	1	-	-	-	-	-	-	-	
5/8"	-	1	1	-	-	-	-	-	-	-	
11/16"	-	1	1	-	1	-	-	-	-	-	
3/4"	-	1	-	1	1	-	-	-	-	-	
13/16"	1	1	-	1	1	-	1	-	-	-	
7/8"	1	1	-	1	1	-	1	-	-	-	
15/16"	1	1	-	1	1	-	1	-	-	-	
1"	1	1	1	1	-	1	1	-	-	-	
1 <sup>1</sup> /16"	-	2	1	1	-	1	1	-	1	-	
11/8"	-	2	1	1	-	1	1	-	1	-	
1 <sup>3</sup> /16"	-	2	1	1	-	1	-	1	1	-	
11/4"	1	2	-	2	-	1	-	1	1	-	

#### Packing Combinations for Type D2 and D3

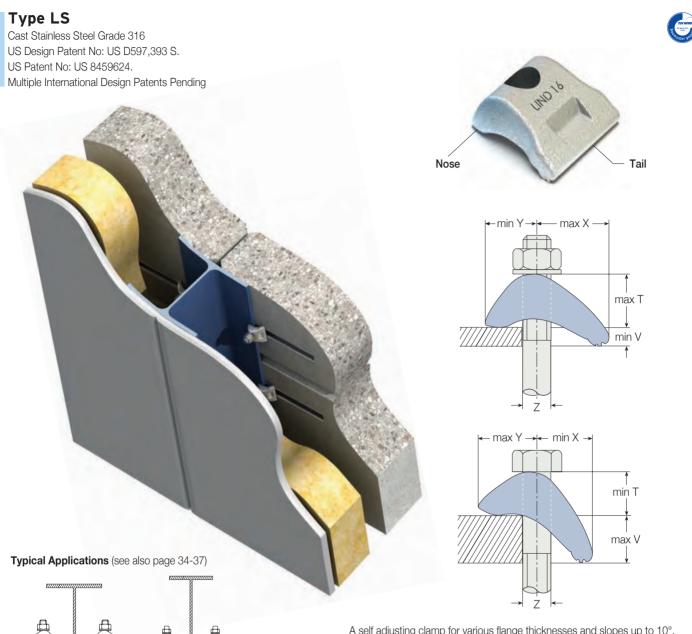
For beams up to and including 5° slope

Flange	<i></i>					02 and D3					
Thickness	3/8		1/2"		5	5/ <u>8</u> "		3/4"		1"	
	P1L	P2L	P1L	P2L	P1L	P2L	P1L	P2L	P1L	P2L	
7/8"	1	-	-	-	1	-	-	-	-	-	
15/16"	1	-	1	-	1	-	-	-	-	-	
1"	-	1	1	-	1	-	1	-	-	-	
1 <sup>1</sup> /16"	-	1	1	-	1	-	1	-	-	-	
11/8"	-	1	-	1	-	1	1	-	-	-	
1 <sup>3</sup> /16"	1	1	-	1	-	1	1	-	-	-	
11/4"	1	1	-	1	-	1	1	-	1	-	

 $P1L = P1 \ long \quad P2L = P2 \ long$ 

Sor thicker flanges please contact Lindapter.





A self adjusting clamp for various flange thicknesses and slopes up to 10°. The special serrations on the tail prevent the clamp rotating during installation. The LS tail spans over slotted holes. For thicker flanges, packings LSP2 are available. For correct packing combinations please see page 25.

		Safe Wo	orking Load						
		(5:1) Factor	r of Safety (2:1)		Clamping				
Product	Bolt A4-70			Tightening	Range		Dimensions		
Code	Z	Tensile / 1 Bolt	Frictional <sup>1)</sup> / 2 Bolts	Torque	V	Y	Х	Т	Width
		lbs	lbs	ft lb					
LLS037	3/8"	675	337	30	1/8" - 9/16"	5/8" - 3/4"	11/16" - 15/16"	5/8" - 13/16"	11/2"
LLS050	1/2"	1574	450	60	1/8" - 13/16"	5/8" - 7/8"	<sup>11</sup> /16" - 1 <sup>1</sup> /8"	5/8" - 7/8"	1 <sup>9</sup> /16"
LLS062	5/8"	2248	675	148	1/8" - 1"	7/8" - 1"	1 <sup>1</sup> /16" - 1 <sup>7</sup> /16"	3/4" - 11/8"	2 <sup>3</sup> /16"
LLS075	3/4"	4047	1124	295	1/8" - <b>1</b> 3/16"	15/16" - 11/4"	1" - 15/8"	7/8" - 11/4"	23/8"

1) Frictional loads calculated against slip (movement exceeding 0.004" / 0.1mm).

Order example: LLS037



**End Plate** 

 $l_{2M}$ 

d



Location and End Plates

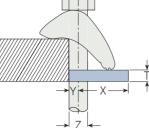
Plate length

Plate width

Hole centers

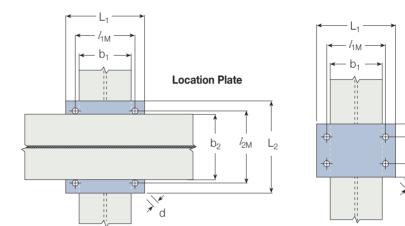
Flange width Hole Ø

Plate thickness



A packing used to adjust the tail length of the clamp to meet differing beam flange thicknesses.

Product	Grd. 5 Bolt Size		Dimen	isions	
Code	Z	Y	Х	Т	Width
LLS037P2	3/8"	<sup>3</sup> /16"	11/8"	3/8"	1 <sup>9</sup> /16"
LLS050P2	1/2"	1/4"	1 <sup>5</sup> /16"	3/8"	<b>1</b> 9/16"
LLS062P2	5/8"	5/16"	<b>1</b> 9/16"	3/8"	2"
LLS075P2	3/4"	3/8"	15/8"	3/8"	2 <sup>3</sup> /16"



Order example: LLS050P2



L<sub>1</sub> =

L<sub>2</sub> =

**d** =

**S** =

 $l_{1M}, l_{2M} =$ 

**b**<sub>1</sub>, **b**<sub>2</sub> =

Material: ASTM 304 or 316 Stainless Steel

			Location Pla	ate			End P	late <sup>1)</sup>
Bolt Z	Hole Ø d	Plate Thickness s	Hole Centers / <sub>1M</sub> , / <sub>2M</sub>	Length/Width min L <sub>1</sub> , min L <sub>2</sub>	Plate Thickness s	Hole Center / <sub>1M</sub>	Length min L $_1$	Hole Cen min / <sub>2N</sub>
	7/16"	1/2"	b + <sup>7</sup> /16"	b + 2 <sup>3</sup> /4"	5/8"	b + <sup>7</sup> /16"	b + 2 <sup>3</sup> /4"	31/8"
,	9/16"	5/8"	b + <sup>9</sup> /16"	b + 3 <sup>1</sup> /8"	3/4"	b + <sup>9</sup> /16"	b + 31/8"	31/8"
/8"	11/16"	7/8"	b + <sup>11</sup> /16"	b + 4"	1"	b + <sup>11</sup> /16"	b + 4"	43/8"
3/4"	13/16"	1"	b + <sup>13</sup> /16"	b + 5 <sup>1</sup> /8"	1-1/4"	b + <sup>13</sup> /16"	b + 5 <sup>1</sup> /8"	43/4"

1) Depending on type of connection and associated end plate use, the thickness may need to be modified to comply with accepted local design codes.

#### Calculation of bolt length see page 10

## Packing Combinations for Type LS

For beams up to and including 5° slope

Flange		Тур	e LS		
Thickness	3/8"	1/2"	5/8"	3/4"	
	LSP2	LSP2	LSP2	LSP2	
1/2"	-	-	-	-	
9/16"	-	-	-	-	
5/8"	1	-	-	-	
11/16"	1	-	-	-	
3/4"	1	-	-	-	
13/16"	1	1	-	-	
7/8"	1	1	-	-	

Flange		Type LS							
Thickness	3/8"	1/2"	5/8"	3/4"					
	LSP2	LSP2	LSP2	LSP2					
15/ <sub>16</sub> "	1	1	-	-					
1"	1	1	-	-					
<b>1</b> <sup>1</sup> /16"	2	1	1	-					
11/8"	2	1	1	-					
<b>1</b> <sup>3</sup> /16"	2	1	1	-					
11/4"	2	2	1	1					

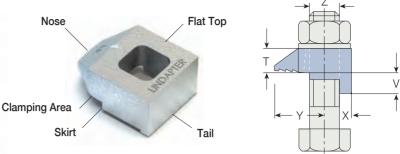
For thicker flanges please contact Lindapter.



## Type BR

Malleable iron, bright zinc plated / hot dip galvanized





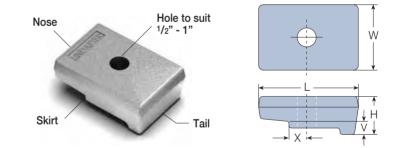
A versatile clamp for steel beams or rails. The skirt prevents the clamp from rotating during installation. The BR tail spans slotted holes. Suitable for flanges up to 8°.

Product	Grd. 5 Bolt Size		rking Loads or of Safety)	Tightening	Dimensions Tail Length V					
Code	Z	Tensile / 1 Bolt Ibs	Frictional / 2 Bolts Ibs	Torque ft lb	Y	Х	short	medium	т	Width
LBR050	1/2"	1300	157	50	1"	1/2"	<sup>3</sup> /16"	1/4"	1/2"	11/8"
LBR062	5/8"	1640	337	108	1 <sup>3</sup> /16"	5/8"	1/4"	<sup>5</sup> /16"	5/8"	13/8"
LBR075	3/4"	3300	674	210	13/8"	3/4"	5/16"	3/8"	3/4"	15/8"
LBR100	1"	4430	1012	362	17/8"	1"	3/8"	1/2"	1"	21/8"

Order example: LBR050S

## Type RC

Forged steel, corrosion protection as required



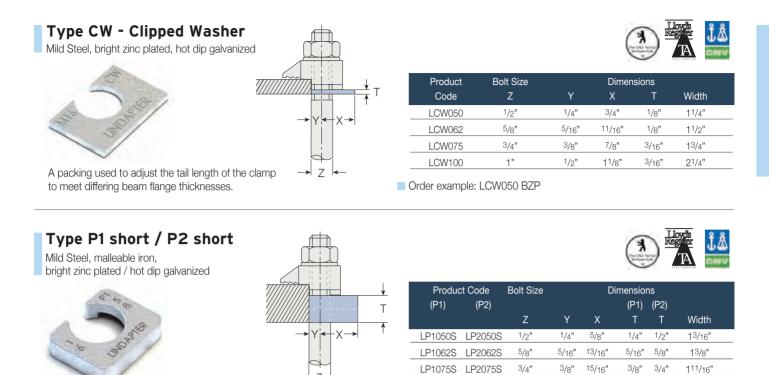
A special clamp to secure rails or steel beams of <sup>3</sup>/8" or greater. Packings are available for thicker flanges. The RC tail spans slotted holes. Suitable for flanges up to 5°. The product will be drilled to suit hole size and position requirements of the application.

Product Code	Grd. 5 Bolt Size Z	Min. Safe Working Load <sup>1)</sup> (5:1 Factor of Safety) Tensile / 1 Bolt Ibs	Tightening Torque ft lb	Tail Length V	х	Dimensions L	н	Width W
RCS050	1/2"	585	50	3/8"	1/4" - 11/16"	3"	11/8"	2"
RCS062	5/8"	900	108	3/8"	<sup>3</sup> /8" - 1"	3"	11/8"	2"
RCS075	3/4"	2160	210	3/8"	7/16" - 7/8"	3"	11/8"	2"
RCS100	1"	2765	362	3/8"	1/2" - 3/4"	3"	11/8"	2"

1) The safe working load depends on the position of the bolt hole. The greater dimension X the lower the load.

Order example: RCS050 HDG with position of hole center i.e. dimension X = \_\_\_\_\_ (inch)





A packing used to adjust the tail length of the clamp to meet differing beam flange thicknesses.

For Type BR Location and End Plates, see the 'Plate and Packing Details for Type A and B' on page 15. To calculate bolt length see page 10.

LP1100S LP2100S

Order example: LP1050S BZP

1"

1/2"

1 1/4"

1/2" 1"

21/8"

Ζ

## Tail Length / Packing Combinations for Types BR

For rails up to and including 8° slope

Flange		1.	′2"			5	/8"		Type BR		3/4"				<b>"</b>	
Thickness	BR	CW '	P1S	P2S	BR	CW	' <sup>8</sup> P1S	P2S	BR	CW		P2S	BR	CW	P1S	P2S
<sup>3</sup> /16"	S	-	-	-		-	-	-		-	-	-		-	-	-
1/4"	m	-	-	-	S	-	-	-	S	-	-	-		-	-	-
5/16"	m	1	-	-	m	-	-	-	S	-	-	-		-	-	-
3/8"	S	2	-	-	S	1	-	-	m	-	-	-	S	-	-	-
7/16"	m	2	-	-	m	1	-	-	S	1	-	-	m	-	-	-
1/2"	S	1	1	-	S	2	-	-	S	1	-	-	m	-	-	-
9/16"	m	1	1	-	S	-	1	-	m	1	-	-	S	1	-	-
5/8"	S	2	1	-	m	-	1	-	S	2	-	-	m	1	-	-
11/16"	m	2	1	-	S	1	1	-	S	-	1	-	S	2	-	-
3/4"	S	1	-	1	m	1	1	-	S	3	-	-	S	2	-	-
13/ <sub>16</sub> "	m	1	-	1	S	2	1	-	m	-	1	-	m	2	-	-
7/8"	S	-	1	1	m	2	1	-	m	3	-	-	S	-	1	-
15/ <sub>16</sub> "	m	-	1	1	m	-	-	1	m	1	1	-	m	-	1	-
1"	S	1	1	1	S	1	-	1	S	2	1	-	S	1	1	-
1 <sup>1</sup> /16"	m	1	1	1	m	1	-	1	S	-	-	1	S	1	1	-
11/8"	S	-	-	2	S	2	-	1	m	2	1	-	m	1	1	-
1 <sup>3</sup> /16"	m	-	-	2	m	2	-	1	m	-	-	1	S	2	1	-
11/4"	S	1	-	2	m	-	1	1	S	1	-	1	m	2	1	-

s = short m = medium P1S = P1 short P2S = P2 short  $\blacksquare = Type$  not applicable

Type BR is only available with tail length 'short' or 'medium'.

For thicker flanges please contact Lindapter.



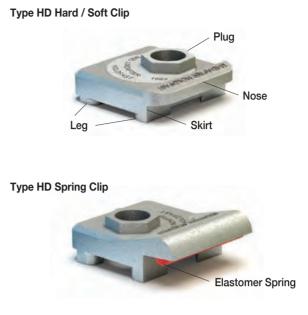


lindap

## Type HD

Malleable iron, SG iron, corrosion protection as requested





The Type HD rail clamps facilitate the precise alignment of rails by allowing a high degree of stepless lateral adjustability. Three variants are available (see opposite page).

#### **Technical Data**

Suitable for all rails with tapered flanges and crane speeds of up to 200ft/min. For wheel loads above 90,000 lbs or lateral loads higher than wheel loads please contact Lindapter.

		Grd. 5	No	rmal	Hi	igh	Dimensions						
Product	Clip	Bolt Size	Lateral C	Conditions	Lateral C	onditions	Leg	Stud	Lateral Adjustm	n. Plate Width		inces	Width
Code	Туре	Z	SWL <sup>1)</sup>	Torque	SWL <sup>1)</sup>	Torque	V	Length H	max L	min A	X <sup>3)</sup>	Y <sup>3)</sup>	W
			lbs	ft lb	lbs	ft lb							
LHD075H	Hard	3/4"	5060	136	10340	332	F - <sup>5</sup> /16"	F +1 <sup>1</sup> /2"	±7/16"	B + 5 <sup>3</sup> /8"	1 <sup>3</sup> /16"	1 <sup>1</sup> /16"	2 <sup>15</sup> /16"
LHD075S	Soft	3/4"	5060	136	10340	332	F - <sup>3</sup> /16"	F +1 <sup>9/</sup> 16"	±7/16"	B + 5 <sup>3</sup> /8"	13/16"	1 <sup>1</sup> /16"	2 <sup>15</sup> /16"
LDHD075SP	Spring	3/4"	5060	136	10340	332	F - <sup>5</sup> /16"	F +1 <sup>9/</sup> 16"	±7/16"	B + 5 <sup>3</sup> /8"	1 <sup>3</sup> /16"	<b>1</b> 1/16"	27/8"
LHD075S-P	Soft & Pad	3/4"	5060	136	10340	332	F <sup>1)</sup>	F +1 <sup>3</sup> /4"	±7/16"	B + 5 <sup>3</sup> /8"	1 <sup>3</sup> /16"	<b>1</b> 1/16"	2 <sup>15</sup> /16"
LHD075SP-P	Spring & Pac	3/4"	5060	136	10340	332	F - 1/16" <sup>2)</sup>	F +1 <sup>3</sup> /4"	±7/16"	B + 5 <sup>3</sup> /8"	1 <sup>3</sup> /16"	1 <sup>1</sup> /16"	27/8"
LHD100H	Hard	1"	9000	236	13500	560	F - <sup>5</sup> /16"	F +1 <sup>5</sup> /8"	± <sup>5</sup> /16"	B + 5 <sup>1</sup> /8"	1 <sup>3</sup> /16"	1 <sup>1</sup> /16"	215/16"
LHD100S	Soft	1"	9000	236	13500	560	F - <sup>3</sup> /16"	F +1 <sup>11/</sup> 16"	± <sup>5</sup> /16"	B + 5 <sup>1</sup> /8"	1 <sup>3</sup> /16"	1 <sup>1</sup> /16"	2 <sup>15</sup> /16"
LHD100SP	Spring	1"	9000	236	13500	560	F - <sup>3</sup> /16"	F +1 <sup>11/</sup> 16"	± <sup>5</sup> /16"	B + 5 <sup>1</sup> /8"	1 <sup>3</sup> /16"	1 <sup>1</sup> /16"	27/8"
LHD100S-P	Soft & Pad	1"	9000	236	13500	560	F +1/16"2)	F +1 <sup>7</sup> /8"	± <sup>5</sup> /16"	B + 5 <sup>1</sup> /8"	13/16"	1 <sup>1</sup> /16"	27/8"
LHD100SP-P	Spring & Pac	1 1"	9000	236	13500	560	F -1/16"2)	F +1 <sup>7</sup> /8"	± <sup>5</sup> /16"	B + 5 <sup>1</sup> /8"	1 <sup>3</sup> /16"	<b>1</b> 1/16"	27/8"

1) Lateral Safe Working Load (4:1 Factor of Safety)

2) Based on <sup>3</sup>/16" thick resilient pad.

3) Based on plug set at 3 o'clock position.

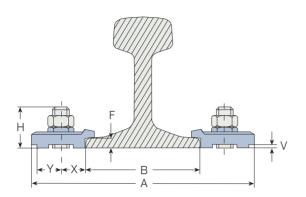
NB: Leg length V for use with rail sections only with tapered base. For parallel sections please refer to Lindapter.

Order example: LHD075H HDG for rail reference or dimensions B\_\_\_\_ and F\_\_\_\_ (inch)



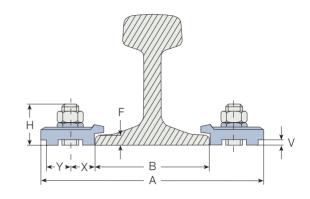
## Type HD Hard Clip

Leg length V should be selected to clamp rail down tightly and allow no vertical rail movement. Not to be used when the rail is supported by a resilient pad.



## Type HD Soft Clip

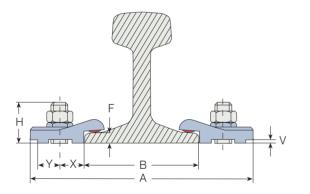
Leg length V should be selected to allow vertical rail movement caused by rail wave, whilst holding the rail in precise alignment laterally. Rail ends need to be fixed.



## Type HD Spring Clip

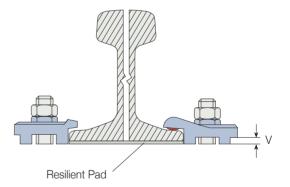
The spring clip version incorporates an elastomer spring into the nose of the product, designed to provide some vertical restraint to the rail whilst still allowing the rail to lift with rail wave.

The elastomer spring is manufactured from high density synthetic polymer which has a Shore A hardness of 94.97. The spring is unaffected by salt water and most chemicals and has a high resistance to abrasion.



## Resilient Pad

Both the spring and soft clips can be used with a resilient pad to decrease track running noise / structural vibration, level out irregular contact between surface and rail and to spread wheel load evenly over a wider area.



INSTALLATION

- **1.** Position clip on bolt or stud. Place the plug in 3 o'clock position and tighten the nut.
- Rotate the built in nut profile in a clockwise direction from the 3 o'clock position to locate the clip against the rail and laterally adjust the rail if required.
- **3.** Apply the recommended tightening torque to the hexagon nut.



Type BSNT

Malleable iron, bright zinc plated / hot dip galvanized

Flat Top

A special clamp for installation of beams flange to flange. The location plate is substituted by a connecting frame made of steel flats equalling the flange thicknesses in height. The clamps are welded to this frame.

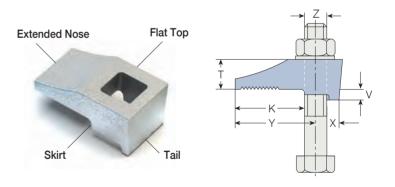
Product	Grd. 5 Bolt Size	Safe Working Loads (5:1 Factor of Safety)	Tightening		Dimensions			
Code	Z	Tensile / 1 Bolt Ibs	Torque ft lb	Y	X	т	Width	
LBSNT050	1/2"	1300	50	1"	1/2"	5/8"	11/8"	
LBSNT062	5/8"	1640	108	1 <sup>3</sup> /16"	1/2"	3/4"	13/8"	
LBSNT075	3/4"	3300	210	17/16"	3/4"	1"	15/8"	
LBSNT100	1"	4430	362	17/8"	1"	11/4"	21/8"	

Order example: LBSNT050

## Type BSLN

Malleable iron, bright zinc plated / hot dip galvanized





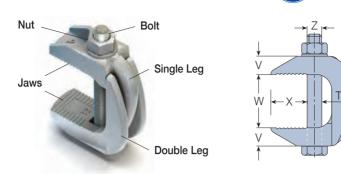
A special clamp designed with longer nose to extend the contact area with the steel section. For parallel flanges only. Can be used with Types CW, P1 short and P2 short.

	Grd. 5	Safe Working Load				Dimensions			
Product Code	Bolt Size Z	(5:1 Factor of Safety) Tensile / 1 Bolt Ibs	Tightening Torque ft lb	Y	х	Tail Length V	т	Width	
LBSLN050	1/2"	1300	50	1 <sup>13</sup> /16"	5/8"	1/4"	11/16"	<b>1</b> 1/8"	
LBSLN062	5/8"	1640	108	13/4"	11/16"	7/16"	5/8"	11/4"	





Malleable iron, bright zinc plated / hot dip galvanized





A flange clamp for connecting parallel running steel sections with flanges of the same width. The clamps can be used with bolts or alternatively with threaded rod.

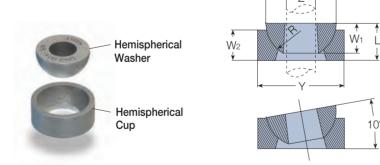
#### Not suitable for tapered flanges.

	ict Code	Delt Cine	Safe Working Loads	Tishtenina			Dia			
with Bolt	without Bolt	Bolt Size Z	(5:1 Factor of Safety) Tensile / 1 Bolt	Tightening Torque	х	Ņ	Diri N	nensions V	т	Width
			lbs	ft lb		min	max			
LF9037WB	LF9037NB	M10	440	15	1"	3/4"	111/16"	1/2"	3/4"	15/16"
LF9050WB	LF9050NB	M12	630	29	13/8"	1"	23/8"	11/16"	15/16"	1 <sup>3</sup> /16"
LF9062WB	LF9062NB	M16	1260	69	1 <sup>11</sup> /16"	11/8"	23/4"	13/16"	11/8"	13/8"
LF9075WB	LF9075NB	M20	1880	131	2"	11/4"	31/4"	1"	1 <sup>3</sup> /8"	13/4"
LF9100WB	LF9100NB	M24	3147	173	3"	13/4"	33/4"	11/2"	2 <sup>3</sup> /16"	21/2"

Order example: LF9037WB

## Type HW/HC

Malleable iron, bright zinc plated / hot dip galvanized



For vertical suspension on angled surface of up to 10° swing either side of the vertical. The hemispherical washer (HW) can be used without the cup. Loads are subject to applications. Please contact Lindapter for more information.



		Dimensions							
Prod	uct Code	Rod Size		sher	Cı	Cup		r & Cup	
Washer	Cup	Z	Х	W <sub>1</sub>	Y	$W_2$	R	L	
LHW037	LHC037	3/8"	1"	1/2"	11/4"	1/2"	1/2"	<sup>9</sup> /16"	
LHW050	LHC050	1/2"	11/8"	1/2"	13/8"	1/2"	9/16"	5/8"	
LHW062	LHC062	5/8"	13/8"	5/8"	15/8"	5/8"	11/16"	3/4"	
LHW075	LHC075	3/4"	13/4"	3/4"	21/8"	3/4"	7/8"	15/16"	
LHW100	LHC100	1"	21/4"	1"	25/8"	1"	11/8"	11/4"	

Order example: LHW037 + LHC037



## Type SC and LP

Material and corrosion protection as required

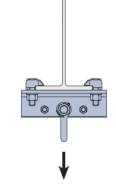
Lindapter manufactures **customized** Shackle Clamps and Lifting Points to meet individual customer requirements. Three examples of popular requests are shown below. These custom connections are designed to specific application requirements, such as vertical loads, loads at an angle and rotation of up to 360°. Please provide details of your loading, rotation, angle and beam dimensions and Lindapter's Engineers will design your connection solution.

## Type SC

The Shackle Clamp is available in various configurations with vertical SWL (Safe Working Loads) up to 13.5kip.

#### **Typical Configuration**



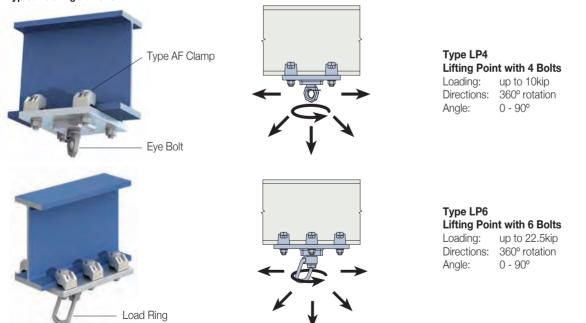


Type SCShackle Clamp with 4 boltsLoading:up to 13.5kipDirections:vertical liftAngle:± 10°

## Type LP

Lifting Points utilize Lindapter's high strength Type AF clamps for heavy loads, various configurations are available **up to 44kip SWL**. The product designation, i.e. LP(#) determines the number of AF clamps, for example the LP6 has 6 AF clamps to create a Safe Working Load of 22.5kip. The Type LP can be supplied with either an Eye Bolt or Load Ring. Please state your requirement when ordering.

#### **Typical Configurations**



Order details: Loading, rotation, angle and beam dimensions

All loads are subject to suitability of supporting section. The supplied D Shackle, Eye Bolt or Load Ring may differ in appearance from the above examples, please contact Lindapter to discuss the available options.



Type FC - Flush Clamp

Forged steel, bright zinc plated plus JS500



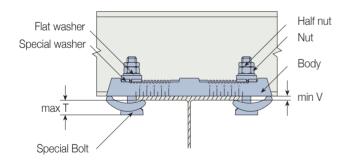
The Flush Clamp is a highly adjustable Girder Clamp System without the need of a location plate. Suitable for connecting beams of varying widths and thicknesses. Suitable for flanges up to 10° slope, ideal for S-beams.

For convenience and ease of installation, the Flush Clamp features an innovative 'beam width selector' allowing the installer to quickly adjust the clamp to the required setting (marked from 3" to 7"). Teeth on the special bolt and special washer engage teeth on the body of the clamp, preventing movement.

Product	Special Bolt		king Loads or of Safety)	Tightening	Clamping	g Range	Dimensi	ons
Code	Size	Tensile / 4 Bolts	Frictional / 4 Bolts	Torque	Flange Thickness	Flange Width <sup>1)</sup>	Т	В
	Z	lbs	lbs	ft lb	V	b		
LFCM16	5/8"	6744	1686	108	<sup>3</sup> /16" - <sup>3</sup> /4"	3" - 7"	<sup>7</sup> /8" - 1 <sup>1</sup> /16"	12"

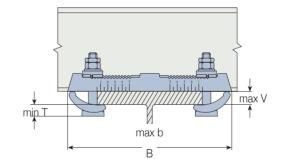
1) Depending on beam connection angles (see table below).

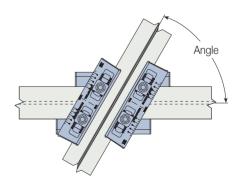
#### Order example: LFCM16



#### Minimum Possible Beam Connection Angles

	Top Beam											
	Flange Width	3"	4"	5"	6"	7"						
Ę	3"	45°	50°	55°	65°	75°						
Beam	4"	50°	50°	55°	65°	75°						
	5"	55°	55°	55°	65°	75°						
Bottom	6"	65°	65°	65°	65°	75°						
	7"	75°	75°	75°	75°	80°						



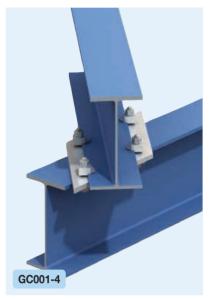




A selection of popular connection examples are shown below. Lindapter will design a custom configuration to suit your unique requirement; simply advise Lindapter of your beam dimensions and load conditions.















GC001-9







A selection of popular connection examples are shown below. Lindapter will design a custom configuration to suit your unique requirement; simply advise Lindapter of your beam dimensions and load conditions.



















lindapter<sup>®</sup> USA

A selection of popular connection examples are shown below. Lindapter will design a custom configuration to suit your unique requirement; simply advise Lindapter of your beam dimensions and load conditions.















GC006-5

36







A selection of popular connection examples are shown below. Lindapter will design a custom configuration to suit your unique requirement; simply advise Lindapter of your beam dimensions and load conditions.













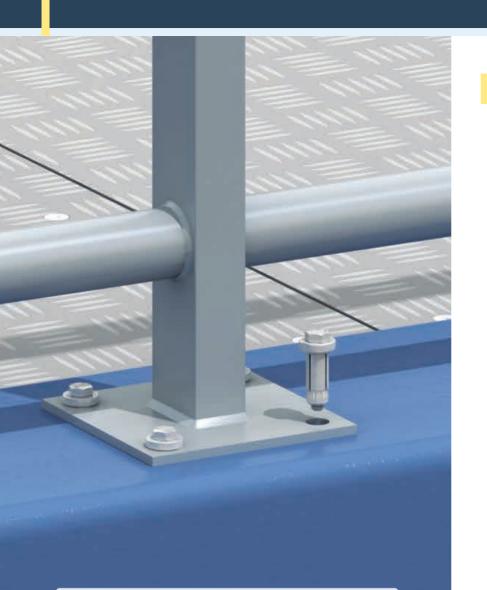




Strut & Supply, Inc. 28005 W. Commercial Ave. Barrington, IL 60010 Ph: 847.756.4337 Fx: 847.304.1891 email: CustomerService@strutandsupply.com



lindapter<sup>®</sup> USA



#### Full ICC-ES seismic approval (A-F)

Hollo-Bolt is the only expansion bolt ICC-ES approved for Seismic Design Categories (SDC) A through F, in compliance with the 2012 International Building Code.



- ✔ Designed for HSS and other structural steel sections
- ✔ Fast installation from one side only
- $\checkmark\,$  Highest resistance to tensile loading in accordance with AC437
- ✓ Patented High Clamping Force design (sizes 5/8" and 3/4")
- ✓ Hot Dip Galvanized corrosion protection
- ✓ All product sizes approved from 5/16" to 3/4"
- ✓ Standard product at standard pricing

.....

✓ Available 'off-the-shelf' from your local distributor

See page 43 for extracts from ESR-3330, including Hollo-Bolt Design Data to Load and Resistance Factor Design (LRFD) and Allowable Strength Design (ASD) Methods.



Download the full report now from Lindapter's website: **www.LindapterUSA.com** 

## Hollow Section (HSS) Connections

The Hollo-Bolt<sup>®</sup> and Lindibolt<sup>™</sup> eliminate the need for conventional through-bolting or welding of hollow structural section (HSS) or any steel structure where access is only available from one side.

Both the Lindibolt and Hollo-Bolt enable fast, safe construction and can be swiftly installed by simply inserting the product into pre-drilled holes, then tightening to the recommended tightening torque using hand tools.

In the late 1940s, Lindapter revolutionized 'blind connections' with the development of the original Lindibolt, for situations where access to both sides of the steel was restricted. Following the introduction and wide acceptance of HSS, the Hollo-Bolt was invented to suit virtually any type of hollow section, including square, rectangular, circular and oval profiles. As with all Lindapter products, the R&D department has continued to develop the range with the rapid expansion in diameters, lengths, finishes and head types.

Following comprehensive testing, The Steel Construction Institute (SCI) and British Constructional Steelwork Association (BCSA) recognize the Hollo-Bolt as a primary structural connection, in the design guide 'Joints in Steel Construction – Simple Connections'. The American Institute of Steel Construction (AISC) also recognizes the Hollo-Bolt as a HSS connection in the Steel Construction Manual.

#### Typical Hollo-Bolt applications include:

- Primary Connections
- Secondary Connections
- Bridges
- Cladding
- Balconies
- Towers and masts
- Staircases and handrails
- · Glazing and roofs



Type HB - Hollo-Bolt<sup>®</sup>

Steel, bright zinc plated plus JS 500 Steel, sheraplex Steel, hot dip galvanized Stainless Steel Grade 316



Hollo-B

Suitable for hollow sections, tubes and where access is available from one side only. The Hollo-Bolt is continuously developed to meet the requirements of Structural Engineers, with performance improvements including the patented High Clamping Force (HCF) version (see page 40). The Hollo-Bolt is protected by multiple international patents and registered designs including LARR. Los Angeles Research Report RR 260 provides independent evidence that the Hollo-Bolt product complies with the 2014 City of Los Angeles Building Code.

## Lindapter Hollo-Bolt Head Variations



# The Hollo-Bolt collar and hexagonal head of the Grade 8.8 bolt (Grd, 5 / A325 equivalent) are evident above the surface of the

Hexagonal

(Grd. 5 / A325 equivalent) are evident above the surface of the steel section. This head variant is the usual choice for the majority of HSS connections, or where architects favor an 'industrial' look.



#### Countersunk (Bolt Head)

Visible protrusion: Regular

*Visible protrusion: Minimal* This discreet midway option has a smaller protrusion for the perfect balance of appearance and convenience, and features a Grade 10.9 (A490 equivalent) countersunk bolt with a special collar designed to accommodate the entire bolt head. Drilling countersunk holes in the steel section is not required.



## Flush Fit

Visible protrusion: Zero The innovative Flush Fit Hollo-Bolt is entirely concealed within

a drilled countersunk hole once installed, leaving no protrusion above the surface of the steel section - the perfect solution for architects!



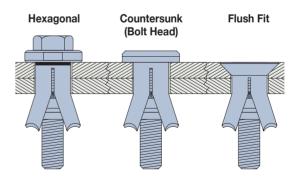
## Also available: Engineered Solutions

Visible protrusion: Customized For the rare connection requirement that an off-the-shelf Hollo-Bolt cannot fulfil, Lindapter's Research & Development Facility has the capability to design and manufacture custom connection solutions. The example (left) shows the Security / Button Head. Contact Lindapter to discuss your requirement.



## Availability of Head Variations

	Hex Head	Countersunk	FlushFit
M8 ( <sup>5</sup> /16")	1	✓	1
M10 ( <sup>3</sup> /8")	<i>√</i>	$\checkmark$	~
M12 (1/12")	$\checkmark$	1	1
M16 HCF* (5/8")	$\checkmark$	1	
M20 HCF* (3/4")	1		
JS500	1	$\checkmark$	1
Stainless Steel	1	1	1
Sheraplex	1	1	1
Hot Dip Galv.	1		



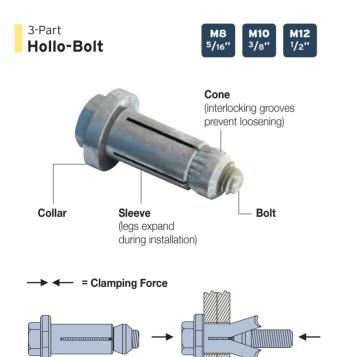
\*Sizes M16 (5/8") and M20 (3/4"), known as the Hollo-Bolt HCF, feature a patented High Clamping Force mechanism to produce three times more clamping force than the same sized product without the mechanism. The significance of clamping force and the superior performance of Lindapter's unique Hollo-Bolt HCF is illustrated on page 40.



# Hollo-Bolt and Hollo-Bolt HCF

The Hollo-Bolt is available in two versions: the original 3-part design for general hollow section connections and the larger sized 5-part **High Clamping Force** (HCF) version, for higher strength structural connections.





A typical connection is made by inserting the Hollo-Bolt into the pre-drilled holes of the fixture and hollow section. As the bolt head is tightened, the cone is pulled up the bolt thread, causing the legs of the sleeve to expand until the cone locks the sleeve against the inner wall of the hollow section.

At full tightening torque, a clamping action is set up between the fixture and steel section to form a secure connection.



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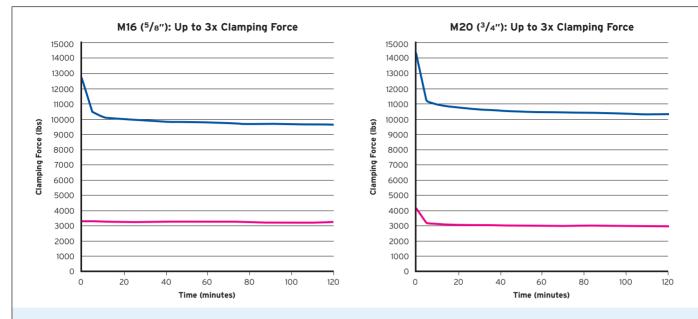
Working closely with Structural Engineers & Steel Fabricators, Lindapter identified the need for the larger M16 ( $^{5}/_{8}$ ") and M20 ( $^{3}/_{4}$ ") Hollo-Bolts to have an increased clamping force suitable for higher strength structural connections. Research & Development led to the invention of the patented 5-part design, optimized for superior performance.

The High Clamping Force (HCF) mechanism consists of a special washer that 'compresses' to significantly increase clamping force between the fixture and hollow section, when compared to a 3-part product of the same size, thereby reducing displacement.

## Hollo-Bolt HCF Typical Performance Increase

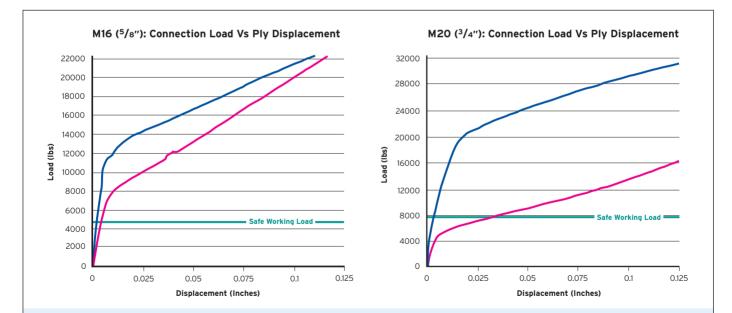


With HCF Mechanism 5-Part Design (Hot Dip Galvanized, Size 2)
Without HCF Mechanism 3-Part Design (Hot Dip Galvanized, Size 2)



#### **Clamping Force**

As with any structural bolt, immediately after installation the bolt relaxes until a typical clamping force is reached. The typical clamping force of the Hollo-Bolt HCF is over three times higher than the same sized product without the HCF mechanism. This results in a more secure connection and a greater force that has to be overcome before displacement begins.



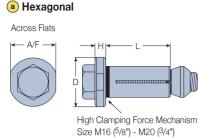
#### Displacement

The significance of increased clamping force is shown in the graphs above. The blue curve demonstrates the superior performance of the Hollo-Bolt HCF in contrast to M16 (5/s") & M20 (3/4") sized products without Lindapter's patented HCF mechanism (i.e. the 3-part design in these larger sizes). When using the Hollo-Bolt HCF, displacement (movement in the connection) is minimized at Safe Working Load for a safer and more secure connection.

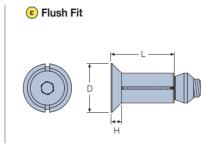


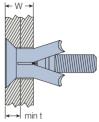
## Hollo-Bolt - Safe Working Loads

See Page 43 for ICC-ES approved data to LRFD and ASD design methods.



Countersunk (Bolt Head)





	a HEX/	AGONAL	b COUNT	ERSUNK									
	Product Code	Bolt	Product Code	Countersunk Bolt	Clamping Thickness	Outer Ply	Sleeve Length	Height	Collar Ø		Tightening Torque		orking Loads tor of Safety)
					W	min t	L	н	D	A/F	ft lb	Tensile Ibs	Single Shear Ibs
	LHBM08#1	<sup>5</sup> /16" x 2"	LHBCSKM08#1	<sup>5</sup> /16" x 2"	1/8" - 7/8"	-	1 <sup>3</sup> /16"						
	LHBM08#2	<sup>5</sup> /16" x 2 <sup>3</sup> /4"	LHBCSKM08#2	<sup>5</sup> /16" x 2 <sup>3</sup> /4"	7/8" - 15/8"	-	1 <sup>15</sup> /16"	<sup>3</sup> /16"	7/8"	3/4"	17	899	1124
	LHBM08#3	<sup>5</sup> /16" x 3 <sup>9</sup> /16"	LHBCSKM08#3	<sup>5</sup> /16" x 3 <sup>9</sup> /16"	1 <sup>5</sup> /8" - 2 <sup>3</sup> /8"	-	2 <sup>11</sup> /16"						
	LHBM10#1	<sup>3</sup> /8" x 2 <sup>3</sup> /16"	LHBCSKM10#1	<sup>3</sup> /8" x 2"	1/8" - 7/8"	-	1 <sup>3</sup> /16"						
	LHBM10#2	<sup>3</sup> /8" x 2 <sup>3</sup> /4"	LHBCSKM10#2	<sup>3</sup> /8" x 2 <sup>3</sup> /4"	7/8" - 15/8"	-	17/8"	1/4"	11/8"	15/16"	33	1910	2248
	LHBM10#3	<sup>3</sup> /8" x 3 <sup>9</sup> /16"	LHBCSKM10#3	<sup>3</sup> /8" x 3 <sup>9</sup> /16"	1 <sup>5</sup> /8" - 2 <sup>3</sup> /8"	-	25/8"						
	LHBM12#1	<sup>1</sup> /2" x 2 <sup>3</sup> /8"	LHBCSKM12#1	<sup>1</sup> /2" x 2 <sup>3</sup> /16"	1/8" - 1"	-	1 <sup>3</sup> /8"						
	LHBM12#2	<sup>1</sup> /2" x 3 <sup>5</sup> /32"	LHBCSKM12#2	<sup>1</sup> /2" x 3 <sup>5</sup> /32"	1" - 1 <sup>13</sup> /16"	-	21/4"	1/4"	11/4"	1 <sup>3</sup> /16"	59	2360	3372
	LHBM12#3	1/2" x 4"	LHBCSKM12#3	1/2" x 4"	1 <sup>13</sup> /16" - 2 <sup>3</sup> /4"	-	31/8"						
E	LHBM16#1	5/8" x 3"	LHBCSKM16#1	5/8" x 2 <sup>3</sup> /4"	1/2" - 11/8"	<sup>5</sup> /16"	15/8"						
ce (H	LHBM16#2	5/8" x 4"	LHBCSKM16#2	5/8" x 4"	1 <sup>1</sup> /8" - 2"	<sup>5</sup> /16"	21/2"	5/16"	11/2"	1 <sup>3</sup> /8"	140	4720	6744
g For	LHBM16#3	5/8" x 43/4"	LHBCSKM16#3	5/8" x 43/4"	2" - 2 <sup>13</sup> /16"	5/16"	3 <sup>5</sup> /16"						
High Clamping Force (HCF)	LHBM20#1	<sup>3</sup> /4" x 3 <sup>9</sup> /16"	-	-	<sup>1</sup> /2" - 1 <sup>5</sup> /16"	<sup>5</sup> /16"	1 <sup>15</sup> /16"						
h Cla	LHBM20#2	<sup>3</sup> /4" x 4 <sup>3</sup> /4"	-	-	1 <sup>5</sup> /16" - 2 <sup>3</sup> /8"	<sup>5</sup> /16"	3"	3/8"	2"	1 <sup>13</sup> /16"	221	7868	8992
Ξ	LHBM20#3	<sup>3</sup> /4" x 5 <sup>7</sup> /8"	-	-	23/8" - 33/8"	<sup>5</sup> /16"	4"						

Sizes M16 (<sup>5</sup>/<sub>8</sub>") and M20 (<sup>3</sup>/<sub>4</sub>"), known as the Hollo-Bolt HCF, feature a patented High Clamping Force mechanism to produce three times more clamping force than the same sized product without the mechanism. The significance of clamping force and the superior performance of Lindapter's unique Hollo-Bolt HCF is illustrated on page 40.

C FLI	USH FIT									
Product Code	Countersunk Bolt	Clamping Thickness	Outer Ply	Sleeve Length	Co	ollar	Installation Nut	Tightening Torque		orking Loads tor of Safety)
		W	min t	L	н	D	A/F	ft lb	Tensile Ibs	Single Shear Ibs
LHBFF08#1	<sup>5</sup> /16" x 2"	<sup>3</sup> /8" - 1 <sup>1</sup> /16"	<sup>5</sup> /16"	1 <sup>3</sup> /16"						
LHBFF08#2	<sup>5</sup> /16" x 2 <sup>3</sup> /4"	1 <sup>1</sup> /16" - 1 <sup>3</sup> /4"	5/16"	21/8"	13/64"	15/16"	3/4"	17	899	1124
LHBFF08#3	<sup>5</sup> /16" x 3 <sup>5</sup> /8"	1 <sup>3</sup> /4" - 2 <sup>1</sup> /2"	5/16"	27/8"						
LHBFF10#1	<sup>3</sup> /8" x 2"	1/2" - 11/16"	3/8"	1 <sup>3</sup> /16"						
LHBFF10#2	<sup>3</sup> /8" x 2 <sup>3</sup> /4"	1 <sup>1</sup> /16" - 1 <sup>3</sup> /4"	3/8"	21/8"	15/64"	1 <sup>3</sup> /16"	15/16"	33	1910	2248
LHBFF10#3	<sup>3</sup> /8" x 3 <sup>5</sup> /8"	1 <sup>3</sup> /4" - 2 <sup>1</sup> /2"	3/8"	27/8"						
LHBFF12#1	<sup>1</sup> /2" x 2 <sup>3</sup> /16"	<sup>1</sup> /2" - 1 <sup>3</sup> /16"	3/8"	1 <sup>3</sup> /8"						
LHBFF12#2	1/2" x 35/32"	1 <sup>3</sup> /16" - 2 <sup>1</sup> /32"	3/8"	21/2"	9/32"	1 <sup>5</sup> /16"	1 <sup>3</sup> /16"	59	2360	3372
LHBFF12#3	<sup>1</sup> /2" x 4"	21/32" - 27/8"	3/8"	33/8"						

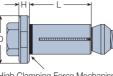
The Hollo-Bolt can be used on a wide variety of steel hollow sections; safe working loads shown are based on use in A36 Structural Tube. The safe working loads, in both tension and shear, are applicable to the Hollo-Bolt only. Failure of the section, particularly on those with thin walls and a wide chord face, could occur at a lower figure and strength of the section should be checked by a qualified Structural Engineer.

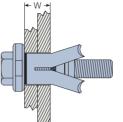
Clearance hole details can be found on pages 44 and 45.



### Hollo-Bolt Allowable Loading (LRFD and ASD Methods)







ICC-ES is North America's leading evaluation service for innovative building products, providing evidence that products meet the requirements of building codes and technical standards. This catalog includes extracts from ESR-3330, including Allowable Loading data.

ALLOWABLE LOADING



	High	Clamping Force Me	echanism												
								Sta	tic and S	SDC* A, E	3, C		SDC*	D, E, F	
Product Code	Bolt	Max Clamping Range	Sleeve Length	Height	Collar Ø		Tightening Torque	LR Met		AS Met		LR Met		AS Met	
		W	L	н	D	A/F	ft lb	Tensile Ibs	Shear Ibs	Tensile Ibs	Shear Ibs	Tensile Ibs	Shear Ibs	Tensile Ibs	Shear Ibs
LHBM08#1	<sup>5</sup> /16" x 2"	1/8" - 7/8"	1 <sup>3</sup> /16"	<sup>3</sup> /16"	7/8"	3/4"	17	3775	3215	2340	2000	3305	2675	2045	1665
LHBM08#2	<sup>5</sup> /16" x 2 <sup>3</sup> /4"	7/8" - 15/8"	1 <sup>15/</sup> 16"	3/16"	7/8"	3/4"	17	3775	3215	2340	2000	3305	2675	2045	1665
LHBM08#3	<sup>5</sup> /16" x 3 <sup>9</sup> /16"	15/8" - 23/8"	211/16"	3/16"	7/8"	3/4"	17	3775	3215	2340	2000	3305	2675	2045	1665
LHBM10#1	<sup>3</sup> /8" x 2 <sup>3</sup> /16"	1/8" - 7/8"	1 <sup>3</sup> /16"	1/4"	11/8"	15/16"	33	6160	5485	3820	3415	5485	4565	3395	2830
LHBM10#2	<sup>3</sup> /8" x 2 <sup>3</sup> /4"	7/8" - 15/8"	17/8"	1/4"	11/8"	15/16"	33	6160	5485	3820	3415	5485	4565	3395	2830
LHBM10#3	<sup>3</sup> /8" x 3 <sup>9</sup> /16"	1 <sup>5</sup> /8" - 2 <sup>3</sup> /8"	2 <sup>5</sup> /8"	1/4"	1 <sup>1</sup> /8"	15/16"	33	6160	5485	3820	3415	5485	4565	3395	2830
LHBM12#1	1/2" x 2 <sup>3</sup> /8"	1/8" - 1"	1 <sup>3</sup> /8"	1/4"	11/4"	1 <sup>3</sup> /16"	59	8545	7485	5305	4675	7465	6250	4630	3890
LHBM12#2	1/2" x 3 <sup>5</sup> /32"	1" - 1 <sup>13</sup> /16"	21/4"	1/4"	11/4"	1 <sup>3</sup> /16"	59	8545	7485	5305	4675	7465	6250	4630	3890
LHBM12#3	1/2" x 4"	1 <sup>13/</sup> 16" - 2 <sup>3/</sup> 4"	31/8"	1/4"	1 <sup>1</sup> /4"	1 <sup>3</sup> /16"	59	8545	7485	5305	4675	7465	6250	4630	3890
LHBM16#1	<sup>5</sup> /8" x 3"	1/2" - 11/8"	1 <sup>5</sup> /8"	5/16"	11/2"	13/8"	140	13915	11645	8635	7285	13330	9780	8270	6090
LHBM16#2	<sup>5</sup> /8" x 4"	1 <sup>1</sup> /8" - 2"	21/2"	5/16"	11/2"	13/8"	140	13915	11645	8635	7285	13330	9780	8270	6090
LHBM16#3	5/8" x 43/4"	2" - 2 <sup>13</sup> /16"	3 <sup>5</sup> /16"	5/16"	1 <sup>1</sup> /2"	13/8"	140	13915	11645	8635	7285	13330	9780	8270	6090
LHBM20#1	<sup>3</sup> /4" x 3 <sup>9</sup> /16"	<sup>1</sup> /2" - 1 <sup>5</sup> /16"	1 <sup>15/</sup> 16"	3/8"	2"	1 13/16"	221	19985	18390	12410	11490	19335	15330	12005	9555
LHBM16#1 LHBM16#2 LHBM16#3 LHBM20#1 LHBM20#2	<sup>3</sup> /4" x 4 <sup>3</sup> /4"	1 <sup>5</sup> /16" - 2 <sup>3</sup> /8"	3"	3/8"	2"	1 13/16"	221	19985	18390	12410	11490	19335	15330	12005	9555
LHBM20#3	<sup>3</sup> /4" x 5 <sup>7</sup> /8"	23/8" - 33/8"	4"	3/8"	2"	1 <sup>13</sup> /16"	221	19985	18390	12410	11490	19335	15330	12005	9555

Sizes M16 (5/8") and M20 (3/4"), known as the Hollo-Bolt HCF, feature a patented High Clamping Force mechanism to produce three times more clamping force than the same sized product without the mechanism. The significance of clamping force and the superior performance of Lindapter's unique Hollo-Bolt HCF is illustrated on page 40.

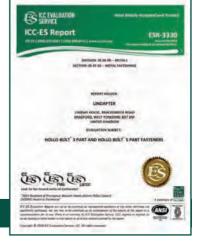
Clearance hole details can be found on pages 44 and 45.

## Testing and Evaluation Process

Product testing was carried out by an independent ISO 17025 accredited testing laboratory. ICC-ES thoroughly examined independent test reports, calculations, quality control methods and other factors. After extensive analysis, ICC-ES has certified that Hollo-Bolt is the only expansion bolt with the following:

- Highest resistance to tensile loading in accordance with Acceptance Criteria (AC437).
- > Compliance with the 2012 International Building Code, the 2009 International Building Code and the 2013 Abu Dhabi International Building Code.
- > Approved for use in Seismic Design Categories A to F.





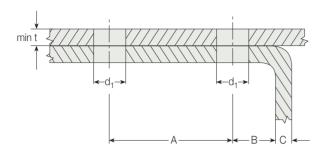
Download the full ESR-3330 report today from www.LindapterUSA.com



## Hollo-Bolt and Hollo-Bolt (HCF) Drilling and Preparation



Ensure that holes are drilled in both the fixture and the section according to the drilling guidance below. Please note that clearance holes are slightly larger than standard bolt clearance holes to accommodate the sleeve and cone.

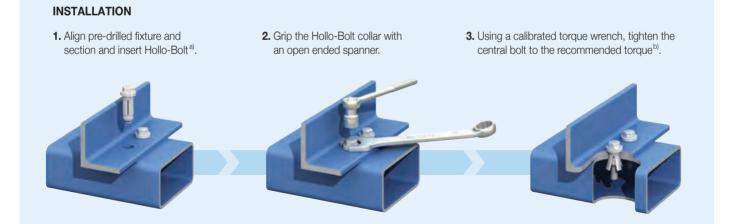


Hexagonal	Countersunk (Bolt Head)	Outer Ply	Clearance Hole Ø		ole Inces	Edge Distances
		min t	d <sub>1</sub>	min A	min B	B + C
LHBM08	LHBCSKM08	-	<sup>9</sup> /16"	1 <sup>3</sup> /8"	1/2"	11/16"
LHBM10	LHBCSKM10	-	3/4"	1 <sup>9</sup> /16"	<sup>9</sup> /16"	7/8"
LHBM12	LHBCSKM12	-	13/16"	2"	3/4"	1"
LHBM16	LHBCSKM16	<sup>5</sup> /16"	1 <sup>1</sup> /16"	2 <sup>3</sup> /16"	13/16"	1 <sup>5</sup> /16"
LHBM20	-	<sup>5</sup> /16"	1 <sup>5</sup> /16"	2 <sup>3</sup> /4"	1"	<b>1</b> <sup>5</sup> /16"

Clearance holes can be drilled with a -0 / +1/16" tolerance.

Sizes <sup>5</sup>/8" and <sup>3</sup>/4" require the thickness of the outer ply (min t) to be at least <sup>5</sup>/16". If necessary, spacer washers should be used beneath the collar to increase the thickness to <sup>5</sup>/16".





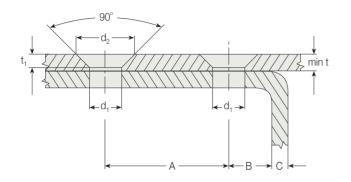
a) Before tightening, ensure that the materials that are to be connected together are touching. See page 42 for tightening torque.
b) Power tools, such as an impact wrench, may be used to speed up the tightening of the Hollo-Bolt. However, when using power tools, always complete the tightening process with a torque wrench to ensure the correct torque is applied to the Hollo-Bolt.



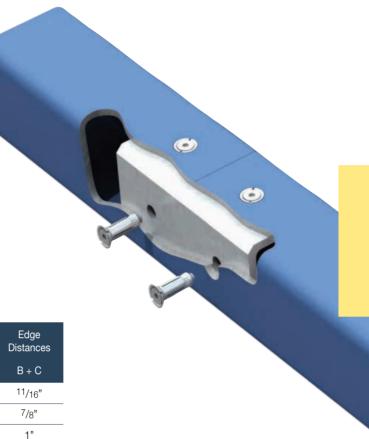
Hollo-Bolt Flush Fit Drilling and Preparation



Ensure that countersunk holes are drilled in the fixture, and standard holes are drilled in the section, according to the drilling guidance below. Please note that clearance holes are slightly larger than standard bolt clearance holes to accommodate the sleeve and cone.



Туре	Outer Ply	Clearance Hole Ø	Count Ø	ersunk Depth	Ho Dista		Edge Distances
	min t	d <sub>1</sub>	$d_2$	t	min A	min B	B + C
LHBM08FF	<sup>5</sup> /16"	<sup>9</sup> /16"	1 <sup>1</sup> /16"	1/4"	1 <sup>3</sup> /8"	1/2"	<sup>11</sup> /16"
LHBM10FF	3/8"	3/4"	11/4"	1/4"	1 <sup>9</sup> /16"	<sup>9</sup> /16"	7/8"
LHBM12FF	3/8"	13/16"	13/8"	<sup>5</sup> /16"	2"	3/4"	1"



#### INSTALLATION

- Align pre-drilled fixture and section and insert Hollo-Bolt<sup>a)</sup>.
- **2.** Apply installation nut and grip with an open ended adjustable spanner.
- **3.** Using a calibrated torque wrench, tighten the central countersunk bolt to the recommended torque<sup>b)</sup>.



a) Before tightening, ensure that the materials that are to be connected together are touching. See page 42 for tightening torque.
b) Power tools, such as an impact wrench, may be used to speed up the tightening of the Hollo-Bolt. However, when using power tools, always complete the tightening process with a torque wrench to ensure the correct torque is applied to the Hollo-Bolt.









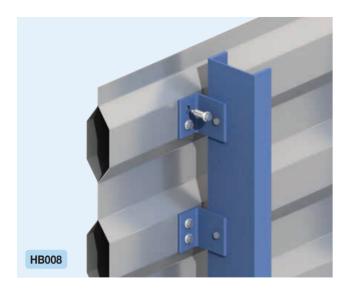


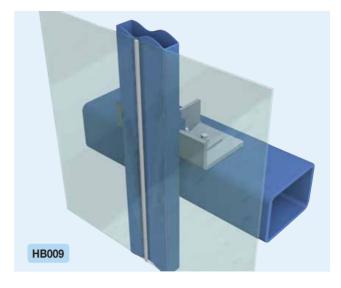






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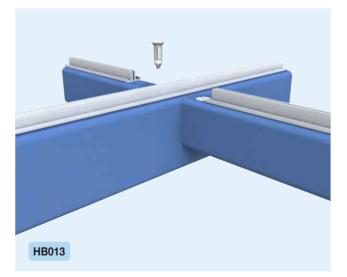








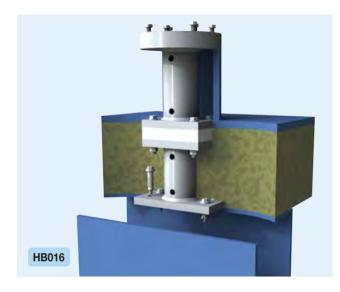


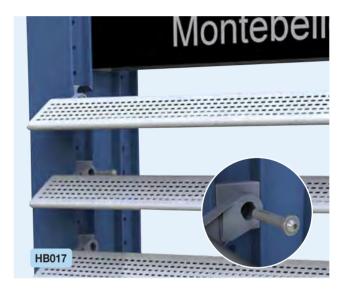












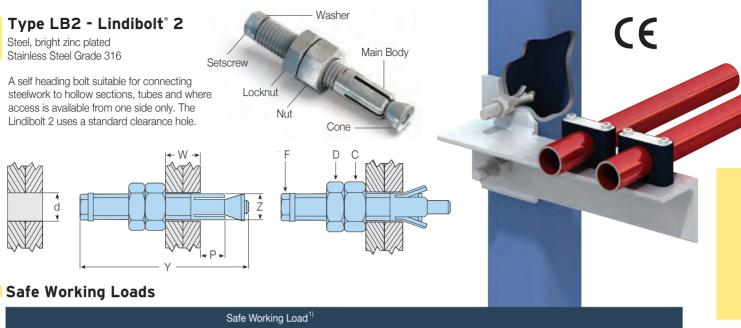


For more information on the Hollo-Bolt, including a Global Project Portfolio and FAQs, request the new Hollo-Bolt Brochure today.

Email **inquiries@LindapterUSA.com** to request a copy or visit the Hollo-Bolt website to download.







Product	Lindi	bolt 2	Hole		orking Load <sup>1)</sup> of Safety 5:1)	Clamping Length	Projection	Sets	crew F	Nut C &	Locknut D
Code	Size	Length	Ø	Tensile	Single Shear			Torque	Nut A/F	Torque	Nut A/F
	Z	Y	d	lbs	lbs	W	Р	ft lb		ft lb	
LLB037	M10 ( <sup>3</sup> /8")	2 <sup>11/</sup> 16"	<sup>7</sup> /16"	674	764	<sup>1</sup> /4" - 1 <sup>3</sup> /16"	5/16" - 3/8"	4	<sup>5</sup> /16"	15	11/16"
LLB050	M12 ( <sup>1</sup> /2")	31/8"	<sup>9</sup> /16"	1124	1124	<sup>3</sup> /8" - 1 <sup>7</sup> /16"	3/8" - 1/2"	8	3/8"	23	3/4"
LLB062	M16 ( <sup>5</sup> /8")	41/8"	11/16"	1798	2203	1/2" - 17/8"	1/2" - 5/8"	17	1/2"	60	1"
LLB075	M20 (3/4")	5"	13/16"	3147	3417	<sup>9</sup> /16" - 2 <sup>3</sup> /8"	9/16" - 13/16"	33	11/16"	95	11/4"
LLB100	M24 (1")	6 <sup>3</sup> /16"	1 <sup>1</sup> /16"	4496	5058	<sup>11</sup> /16" - 2 <sup>7</sup> /8"	<sup>11</sup> /16" - 1"	59	3/4"	150	1 <sup>7</sup> /16"

P The safe working loads, in both tension and shear shown above, are applicable to the Lindibolt only. Failure of the section, particularly on those with thin walls and a wide chord face, could occur at a lower figure and its strength should be checked.

# Characteristic Values of Tensile and Shear Resistance

taken from ETA-11/0199 (www.Lindapter.com/About/CE)

#### For designing to Eurocode 3 standard only

#### Lindibolt 2

Product Code	Nominal Size	<b>Tensile</b> F <sub>t,Rk</sub> Ibs	<b>Shear</b> F <sub>v,Rk</sub> Ibs	Material Strength of Sleeve ksi
LLB037	M10 ( <sup>3</sup> /8")	2698	3327	55
LLB050	M12 (1/2")	3979	4811	55
LLB062	M16 (5/8")	7756	9127	55
LLB075	M20 ( <sup>3</sup> /4")	12252	14410	55
LLB100	M24 (1")	17782	20952	55

#### Lindibolt 2 Stainless Steel

Product Code	Nominal Size	Tensile F <sub>t,Rk</sub> Ibs	<b>Shear</b> F <sub>v,Rk</sub> Ibs	Material Strength of Sleeve ksi
LLBST037	M10 ( <sup>3</sup> /8")	3552	3080	73
LLBST050	M12 (1/2")	5216	4474	73
LLBST062	M16 (5/8")	10206	8543	73
LLBST075	M20 ( <sup>3</sup> /4")	16119	13511	73
LLBST100	M24 (1")	23403	19626	73

Characteristic Values for the Lindibolt, listed in the tables immediately above, are for use when designing bolted connections to Eurocode 3 ONLY. These are not standard safe working loads. See page 38 for more details.

#### INSTALLATION

- 1. Set nut (C) at (W) plus projection (P). Tighten Locknut (D).
- 2. Align pre-drilled fixtures. Insert Lindibolt through both fixtures, cone end first.
- 3. Hold nut (C) with spanner and tighten bolt (F). Loosen off locknut (D) and tighten nut (C). Secure by re-tightening locknut (D).

Strut & Supply, Inc. 28005 W. Commercial Ave. Barrington, IL 60010 Ph: 847.756.4337 Fx: 847.304.1891 email: CustomerService@strutandsupply.com



lindapter



## Concrete Decking Connections

Easy to install connections that allow building services, such as pipes or electrical cabling, to be suspended from pre-cast hollow core slabs or composite structural floor decking profiles.

#### Advantages include:

- Speed of installation
- Cost effective
- Ease of use
- No special tools required
- Adjustable and easily removable
- Approved safe working loads

It is important that the Type VN and all other Lindapter composite decking connections are installed only when the slab has been poured and the concrete reaches full strength.



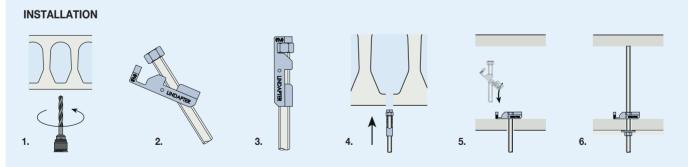




Product	Drop Rod	Hole	Safe Working Load <sup>1)</sup> (4:1 Factor of Safety)	Tightening		Dimensions		
Code	Size	Ø	Tensile / 1 Rod	Torque	Т	W	Width V	
			lbs	ft lb				
LTC037	3/8"	1"	550	7	2 11/16"	11/16"	9/16"	

1) Subject to the strength of the concrete section.

Order example: LTC037



**1.** Drill hole. If toggle is to be used to support from pre-cast hollow core slab, ensure hole is central to hollow core.

2. Insert threaded rod through toggle, ensuring nut is flush with end of rod.

3. Align toggle parallel with rod so that nut engages into the retaining cavity.

4. Offer up the assembly, inserting the toggle body completely through the hole.

5. Shake rod so that toggle body locates horizontally across hole. Allow rod to drop down so that the nut locates in the seat in the toggle body.

6. Wind up rod to top of section as shown as high as possible. Secure the assembly with a nut and washer.

Note: The LTC037 is supplied with a special nut tapped <sup>3</sup>/8" UNC. A standard <sup>3</sup>/8" UNC nut will not fit.





## Pipe / Conduit Supports

Lindapter provides easy-to-install solutions for supporting building services from structural or secondary beams.

#### **Examples include:**

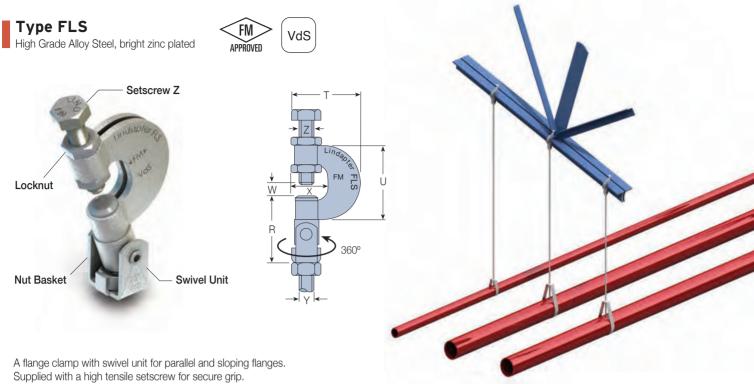
- The suspension of HVAC equipment
- Pipe work
- Fire protection/sprinkler systems
- Suspended ceilings
- Electrical equipment

The range of high quality connections are extremely adjustable, allowing the fast alignment of pipes and services for a quick, cost effective installation. As with all Lindapter connections, safety is paramount and where appropriate, independent approvals include VdS and FM (Factory Mutual), the American insurance organization globally recognized throughout the fire protection industry. The FM APPROVED mark, which is backed by third party scientific research and testing, verifies that Lindapter products conform to the highest standards.

Please note, for the installation of heavy duty pipe supports, such as those of the petrochemical industry, the steel connections in Section 1 of this catalog are more suitable. For more information, please contact Lindapter who will be pleased to design a connection to your specific requirement.







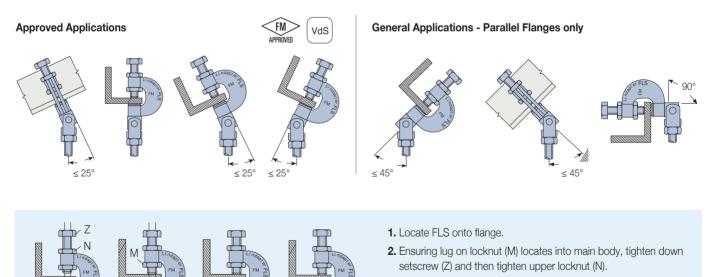
2.

1.

INSTALLATION

		Safe Working Lo	oad (4:1 Factor of Safety)		Tightening Torque (ft lb)							
Product	Thread	Tensile/≤ 25°	Tensile/> 25° to $\leq$ 45°	Clamping Thickness	Setscrew	Setscrew	Nut		Dimensions			
Code	Y	lbs	lbs	W	Z	Z	Ν	R	Т	U	Х	Width
LFLS037	3/8"	550	330	1/8" - 11/16"	M10	13	13	2 <sup>3</sup> /16"	2 1/8"	2 1/4"	1 <sup>1</sup> /16"	11/16"

Order example: LFLS037



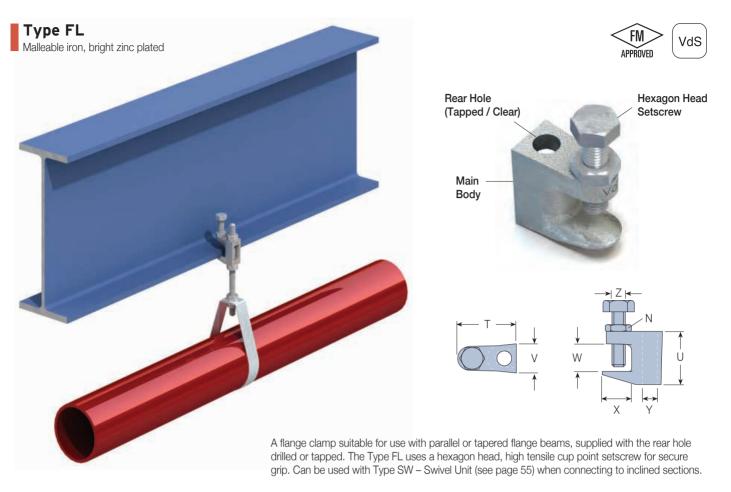
- 3. Install threaded rod by screwing into nut located in nut basket (S). Ensure full thread capture.
- 4. Secure assembly in nut basket (S) from beneath using a locknut (not supplied).
- Ensure that the cup point setscrew always grips on the tapered side of the flange.

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S

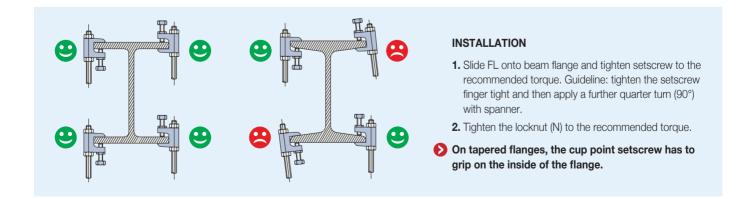
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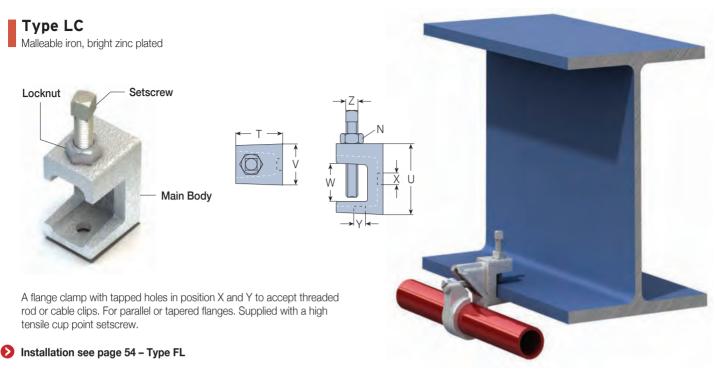


			Sa	afe Working Loa	ıd		Tightenin	ng Torque				
		Clear	Tapped	(4:1 Factor	Clamping	Set-	Set-	Lock-				
Produc	t Code	Hole Ø	Thread	of Safety)	Thickness	screw	screw	nut		Dimen	isions	
Clear	Tapped	Y	Y	Tensile	W	Z	Z	Ν	Т	U	Х	Width V
				lbs			ft lb	ft lb				
LFL037C	LFL037T	7/16"	3/8"	540	1/8" - 3/4"	M10 ( <sup>3</sup> /8")	6	16	13/4"	1 <sup>9</sup> /16"	7/8"	7/8"
LFL050C	LFL050T	1/2"	1/2"	700	1/8" - 7/8"	M10 ( <sup>3</sup> /8")	6	16	2"	113/16"	11/8"	1"

Order example: LFL037C







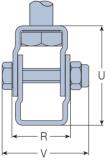
		Safe Wor	king Load		Tightening Torque						
Product	Thread	(4:1 Factor	r of Safety)	Clamping Thickness	Setscrew	Setscrew	Locknut	C	Dimensio	ons	
Code	X & Y	Tensile / in Pos. X	Tensile / in Pos. Y	W	Z	Z	N	Т	U	Width V	
		lbs	lbs			ft lb	ft lb				
LLC025	1/4"	40	135	1/8" - 13/16"	M6 (1/4")	3	3	1"	1 <sup>7</sup> /16"	7/8"	

Order example: LLC025









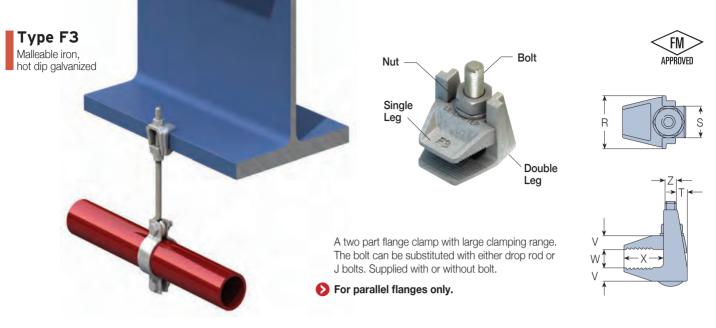
Type FL (supplied separately)

Swivel unit for applications on inclined beams. Can be used with a clear hole Type FL. Supplied complete with a high tensile  $M10 \times 1^{9/16}$ ' setscrew and nut.

		Safe Working Load				Di	imensio	ons
Product	Drop	(4:1 Factor of Safety	) Max.		Tightening			With Bolt
Code	Rod	Tensile	Inclination	Rotation	Torque	U	R	Width V
		lbs			ft lb			
LSW037	M10 ( <sup>3</sup> /8")	540	18°	360°	8	13/4"	1"	13/8"

Order example: LSW037





Produ With	ict Code No	Bolt/Thread	Safe Working Load (4:1 Factor of Safety)		nping kness	Tightening		[	Dimensio	ns	
Bolt	Bolt	Z	Tensile / 1 bolt lbs	۱ min	N max	Torque ft lb	S	Т	V	Х	Width R
LF3037WB	LF3037NB	M10	270	1/16"	1 <sup>3</sup> /16"	15	7/8"	5/16"	3/8"	1"	11/2"
LF3050WB	LF3050NB	M12	450	1/16"	<b>1</b> 9/16"	29	11/8"	3/8"	1/2"	13/8"	1 <sup>15/</sup> 16"
LF3062WB	LF3062NB	M16	900	3/32"	2 <sup>3</sup> /16"	69	13/8"	1/2"	5/8"	1 <sup>13</sup> /16"	23/8"
LF3075WB	LF3075NB	M20	1350	<sup>3</sup> /16"	23/4"	130	13/4"	9/16"	3/4"	2 <sup>3</sup> /16"	3"

Order example: LF3037WB



#### For parallel flanges only.

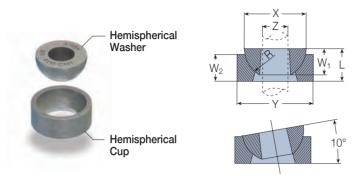
Product	Bolt	Safe Working Load (4:1 Factor of Safety)	Clamping Thickness	Thread	Tightening	Dimensions						
Code	Z	Tensile Ibs	W	Y	Torque ft lb	Т	V <sub>1</sub>	V <sub>2</sub>	Х	Width S		
3M10BICCA	M10	270	0" - 1 <sup>3/</sup> 16"	M10	15	<sup>5</sup> /16"	3/8"	5/8"	1 <sup>3</sup> /16"	11/2"		

Order example: F3M10BICCA

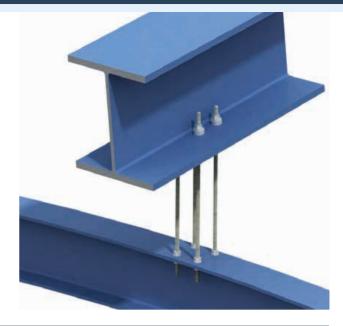


# Type HW/HC

Malleable iron, bright zinc plated / hot dip galvanized



For vertical suspension on angled surface of up to 10° swing either side of the vertical. The hemispherical washer (HW) can be used without the cup. Loads are subject to applications. Please contact Lindapter.



			Dimensions									
Produ	uct Code	Rod Size	Was	sher	Cı	q	Washe	r & Cup				
Washer	Cup	Z	Х	W <sub>1</sub>	Y	W <sub>2</sub>	R	L				
LHW037	LHC037	3/8"	1"	1/2"	11/4"	1/2"	1/2"	<sup>9</sup> /16"				
LHW050	LHC050	1/2"	11/8"	1/2"	13/8"	1/2"	9/16"	5/8"				
LHW062	LHC062	5/8"	13/8"	5/8"	15/8"	5/8"	11/16"	3/4"				
LHW075	LHC075	3/4"	13/4"	3/4"	21/8"	3/4"	7/8"	15/16"				
LHW100	LHC100	1"	21/4"	1"	25/8"	1"	11/8"	11/4"				

Order example: LHW037 + LHC037



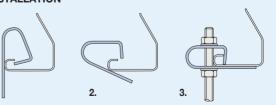


A purlin clip to suit a large range of purlin sections. Can be used with Type SW – Swivel Unit (see page 55) for use on inclined purlins.

Product Code	Purlins	Rod	Safe Working Load (3:1 Factor of Safety) Tensile Ibs	Tightening Torque ft lb
LZ037	Kingspan	3/8"	44	6
	Multibeam 2 & 3			
LZ037	Metsec	3/8"	22 - 44	6
LZ037	Zeta	3/8"	53	6

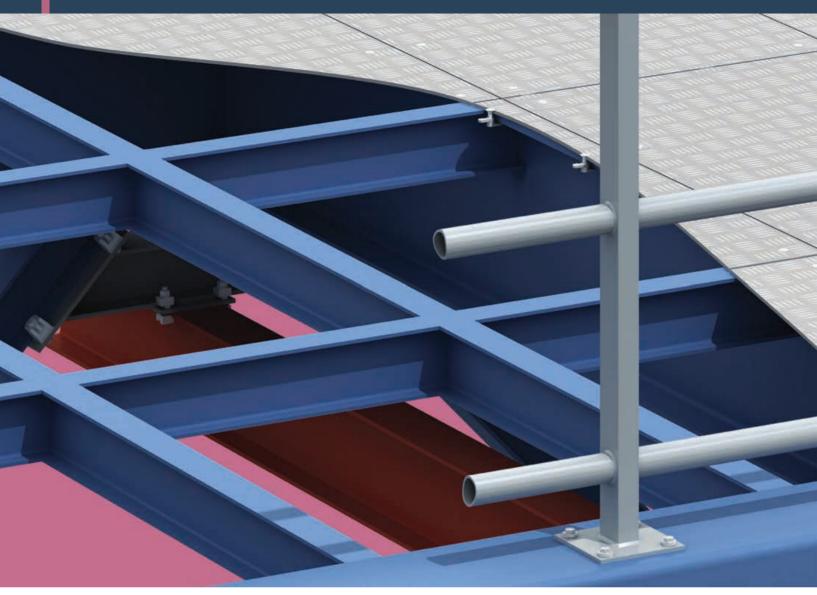
s. Can be used with nclined purlins. ing Load of Safety) Tightening sile Torque

1.



Order example: LZ037





## Steel Floor Connections

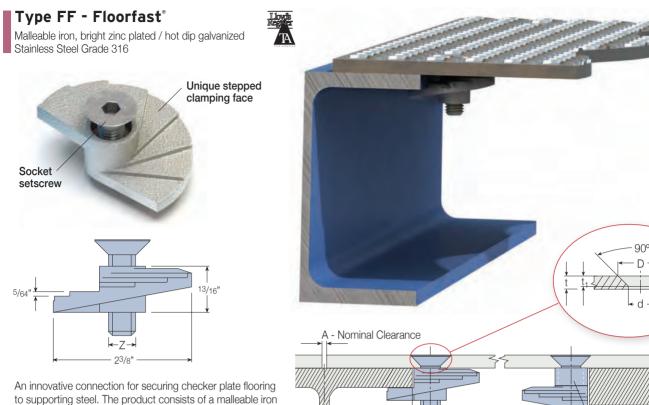
Lindapter applied its connection concept to steel flooring and invented a range of innovative products making it possible to install checker plate or open bar grating without on-site drilling or welding, for a fast, low cost operation.

Access to the underside of the flooring is not required, eliminating the need for costly scaffolding or elevated floors. Installation can be carried out quickly and safely from above, often by one person, significantly reducing installation costs.

Both the Floorfast® & Grate-Fast® carry the Lloyd's Register Type Approval in respect of their resistance to shock and vibration. Hot working is not required, creating particular benefits in hazardous environments such as petrochemical and processing industries, while a rapid and cost efficient installation is beneficial in any industry.







An innovative connection for securing checker plate flooring to supporting steel. The product consists of a malleable iron body casting with a countersunk socket screw. The eccentric stepped web of the casting allows it to lock under the steel, providing full face contact when torque is applied. For thicker flanges, a ferrule can be supplied. Lloyd's Register Type Approval for vibration resistance.



									Counte	ersunk			
Product Code	Bolt <sup>1)</sup>	Floorplate Thickness		Flanç	ge Thickness	Hole Ø		ersunk r Bolt		ersunk for Bolt	Tightening Torque	Hexagon Key	
			Standard		With Ferrule	2)		BZP	HDG	BZP	HDG		
	Z	t		10mm	20mm	30mm	d		D	t	1		
				(3/8")	(3/4")	(1 <sup>3</sup> /16")						ft lb	inches
LFF031	M8	1/8" - 1/2"	1/8" - 5/8"	( <sup>3</sup> /8") <sup>1</sup> /2" - 1"	( <sup>3/4</sup> ") <sup>15/16</sup> " - 1 <sup>3/8</sup> "	(1 <sup>3/</sup> 16") 1 <sup>5</sup> /16" - 1 <sup>3</sup> /4"	3/8"	11/16"	-	<sup>3</sup> /16"	-	ft lb 8	inches <sup>3/</sup> 16"
LFF031 LFF037	M8 M10	1/8" - 1/2" 3/16" - 1/2"	1/8" - 5/8" 1/8" - 5/8"			· · · ·	3/8" 7/16"	<sup>11/</sup> 16"	- 3/4"	<sup>3/</sup> 16"	- 3/16"		

1) Hot dip galvanized M10 and M12 versions are supplied with a slotted countersunk screw.

2) To order Floorfast with a ferrule, simply add ferrule size to product code (see order example right).

1.

TI

2.

#### INSTALLATION

- Pre-assemble Floorfast on underside of floorplate with stepped surface facing inwards.
- Align castings with straight edge parallel to the edge of the plate and hand tighten.
- 3. Lay floorplate into position
- **4.** Using a hexagon key, release the countersunk screw one full turn.
- 5. Tighten down the countersunk socket screw.

Order example: LLFF050, with 10mm ferrule



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3

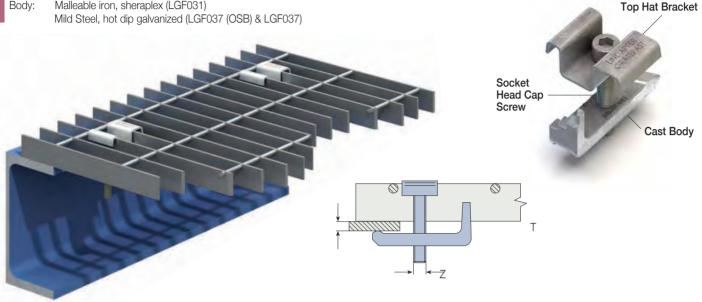


## Type GF - Grate-Fast<sup>®</sup>

Top Hat: Stainless Steel Grade 304 (LGF031) Mild Steel, hot dip galvanized (LGF037 (OSB) & LGF037)

Malleable iron, sheraplex (LGF031) Body:



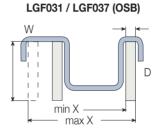


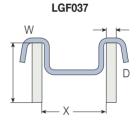
A grating connection for rectangular open bar gratings, with superior clamping force from the cast body. Lloyd's Register Type Approval for vibration resistance.

LGF031 for GRP grating with stainless steel top-hat bracket, sheraplex coated body and socket head screw.

LGF037 (OSB) features an oversized bracket to fit various grating profiles. Galvanized for corrosion resistance.

LGF037 for use with 13/16" width floor grating bars only. Galvanized for corrosion resistance.

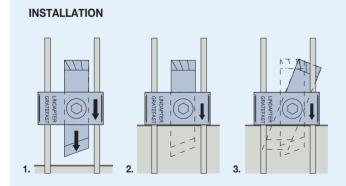




Product Code	Bolt Z	Flange T	Grating Bar Depth D	Grating Bar Width W	Bar Distance X	Body Width	Tightening Torque	Hexagon Key
							ft lb	
LGF031	M8	1/8" - 3/4"	7/8" - 11/2"	3/16" - 3/8"	3/4" - 17/8"	5/8"	4	6mm (1/4")
LGF037 (OSB)1)	M10	1/8" - 3/4"	<sup>13</sup> /16" - 1 <sup>3</sup> /16"	1/8" - 1/4"	1" - 1 <sup>3</sup> /4"	3/4"	8	8mm ( <sup>5</sup> /16")
LGF0371)	M10	1/8" - 3/4"	3/4" - 11/4"	1/8" - 1/4"	13/16"	3/4"	8	8mm ( <sup>5</sup> /16")

1) May be supplied with a hex head screw.

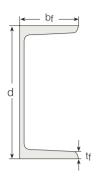
#### Order example: LGF031



- 1. Position pre-assembled Grate-Fast with body between grating bars and nose pointing toward the steel. The arrows on the top hat bracket should also be pointing toward supporting steel and bracket itself resting on the bearing bars.
- 2. Slide Grate-Fast toward steel until nose fits under the beam flange. Where necessary, adjust body/screw to approximate flange thickness/ grating depth.
- 3. Tighten cap screw. The Grate-Fast body will automatically rotate until it locks under the bearing bar, with the nose under the flange. Continue tightening to the recommended torque.

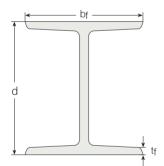


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	C-Cl	hannels			C-Cha	Innels			C-Ch	annels	
Beam Designation	Depth d	Flange Width bf	Flange Edge Thickness tf	Beam Designation	Depth d	Flange Width bf	Flange Edge Thickness tf	Beam Designation	Depth d	Flange Width bf	Flange Edge Thickness t <del>f</del>
C15 x 50	15"	31/16"	3/8"	C9 x 20	9"	25/8"	1/4"	C6 x 8.2	6"	17/8"	<sup>3</sup> /16"
C15 x 40	15"	31/2"	3/8"	C9 x 15	9"	21/2"	1/4"	C5 x 9	5"	17/8"	3/16"
C15 x 33.9	15"	33/8"	3/8"	C9 x 13.4	9"	23/8"	1/4"	C5 x 6.7	5"	13/4"	3/16"
C12 x 30	12"	3 <sup>3</sup> /16"	1/4"	C8 x 18.75	8"	21/2"	<sup>3</sup> /16"	C4 x 7.25	4"	13/4"	3/16"
C12 x 25	12"	31/16"	5/16"	C8 x 13.75	8"	23/8"	3/16"	C4 x 5.4	4"	19/16"	1/8"
C12 x 20.7	12"	2 <sup>15</sup> /16"	<sup>5</sup> /16"	C8 x 11.5	8"	21/4"	1/4"	C3 x 6	3"	15/8"	3/16"
C10 x 30	10"	31/16"	1/4"	C7 x 12.25	7"	2 <sup>3</sup> /16"	3/16"	C3 x 5	3"	11/2"	1/8"
C10 x 25	10"	27/8"	1/4"	C7 x 9.8	7"	21/16"	1/4"	C3 x 4.1	3"	1 <sup>3</sup> /8"	1/8"
C10 x 20	10"	23/4"	1/4"	C6 x 13	6"	2 <sup>3</sup> /16"	3/16"				
C10 x 15.3	10"	25/8"	1/4"	C6 x 10.5	6"	21/16"	1/4"				





	S-E	Beams			S-Be	ams			S-Be	eams	
Beam Designation	Depth d	Flange Width bf	Flange 't <sub>f</sub> ' to nearest <sup>1/</sup> 16"	Beam Designation	Depth d	Flange Width bf	Flange 't <sub>f</sub> ' to nearest <sup>1/</sup> 16"	Beam Designation	Depth d	Flange Width bf	Flange 't <sub>f</sub> ' to nearest <sup>1/16</sup> "
S24 x 121	241/2"	8"	3/4"	S15 x 50	15"	5 <sup>5</sup> /8"	3/8"	S7 x 15.3	7"	35/8"	1/4"
S24 x 106	241/2"	77/8"	3/4"	S15 x 42.9	15"	51/2"	3/8"	S6 x 17.25	6"	35/8"	3/16"
S24 x 100	24"	71/4"	<sup>9</sup> /16"	S12 x 50	12"	51/2"	7/16"	S6 x 12.5	6"	33/8"	<sup>3</sup> /16"
S24 x 90	24"	71/8"	<sup>9</sup> /16"	S12 x 40.8	12"	51/4"	7/16"	S5 x 14.75	5"	31/4"	<sup>3</sup> /16"
S24 x 80	24"	7"	<sup>9</sup> /16"	S12 x 35	12"	51/8"	7/16"	S5 x 10	5"	3"	3/16"
S20 x 96	201/4"	71/4"	5/8"	S12 x 31.8	12"	5"	5/16"	S4 x 9.5	4"	23/4"	3/16"
S20 x 86	201/4"	7"	5/8"	S10 x 35	10"	5"	5/16"	S4 x 7.7	4"	25/8"	3/16"
S20 x 75	20"	63/8"	1/2"	S10 x 25.4	10"	45/8"	5/16"	S3 x 7.5	3"	21/2"	1/8"
S20 x 66	20"	61/4"	1/2"	S8 x 23	8"	41/8"	1/4"	S3 x 5.7	3"	23/8"	1/8"
S18 x 70	18"	61/4"	7/16"	S8 x 18.4	8"	4"	1/4"				
S18 x 54.7	18"	6"	7/16"	S7 x 20	7"	37/8"	1/4"				

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lindapter

USA

W-Beam



	W-E	Beams		W-Beams				W-Beams			
Beam Designation	Depth	Flange Width	Flange Edge Thickness	Beam Designation	Depth	Flange Width	Flange Edge Thickness	Beam Designation	Depth	•	Flange Edge Thickness
l i	d	bf	tf		d	bf	tf		d	bf	tf
W44 x 335	44"	15 <sup>3</sup> /4"	13/4"	W36 x 135	351/2"	12"	<sup>13</sup> /16	W24 x 492	295/4"	141/8"	39/16"
W44 x 290	435/8"	15 <sup>7</sup> /8"	1 <sup>9/</sup> 16"	W33 x 354	351/2"	16 <sup>1</sup> /8"	21/16"	W24 x 408	281/2"	13 <sup>3</sup> /4"	3"
W44 x 262	435/16"	15 <sup>3</sup> /4"	17/16"	W33 x 318	351/8"	16"	17/8"	W24 x 335	271/2"	131/2"	21/2"
W44 x 230	42 <sup>15</sup> /16"	15 <sup>3</sup> /4"	11/4"	W33 x 291	347/8"	15 <sup>7</sup> /8"	13/4"	W24 x 279	26 <sup>3</sup> /4"	131/4"	21/16"
W40 x 593	43"	16 <sup>3</sup> /4"	31/4"	W33 x 263	341/2"	15 <sup>3</sup> /4"	1 <sup>9</sup> /16"	W24 x 250	26 <sup>3</sup> /8"	13 <sup>1</sup> /8"	17/8"
W40 x 503	421/16"	16 <sup>7</sup> /16"	23/4"	W33 x 241	341/8"	15 <sup>7</sup> /8"	13/8"	W24 x 229	26"	13 <sup>1</sup> /8"	13/4"
W40 x 431	411/4"	16 <sup>1</sup> /4"	23/8"	W33 x 221	337/8"	15 <sup>3</sup> /4"	11/4"	W24 x 207	25 <sup>3</sup> /4"	13"	19/16"
W40 x 372	405/8"	16 <sup>1</sup> /16"	21/16"	W33 x 201	335/8"	15 <sup>3</sup> /4"	11/8"	W24 x 192	251/2"	13"	<b>1</b> 7/16"
W40 x 321	401/16"	15 <sup>7</sup> /8"	13/4"	W33 x 169	337/8"	111/2"	11/4"	W24 x 176	251/4"	12 <sup>7</sup> /8"	1 <sup>5</sup> /16"
W40 x 297	397/8"	15 <sup>7</sup> /8"	15/8"	W33 x 152	331/2"	11 <sup>5</sup> /8"	<b>1</b> <sup>1</sup> /16"	W24 x 162	25"	13"	<b>1</b> <sup>1</sup> /4"
W40 x 277	393/4"	15 <sup>7</sup> /8"	<b>1</b> 9/16"	W33 x 141	331/4"	11 <sup>1</sup> /2"	15/16"	W24 x 146	243/4"	127/8"	<b>1</b> 1/16"
W40 x 249	393/8"	15 <sup>3</sup> /4"	<b>1</b> 7/16"	W33 x 130	331/8"	11 <sup>1</sup> /2"	7/8"	W24 x 131	241/2"	127/8"	15/16"
W40 x 215	39"	15 <sup>3</sup> /4"	<b>1</b> <sup>1</sup> /4"	W33 x 118	327/8"	11 <sup>1</sup> /2"	3/4"	W24 x 117	241/4"	123/4"	7/8"
W40 x 199	385/8"	15 <sup>3</sup> /4"	<b>1</b> <sup>1</sup> /16"	W30 x 477	341/4"	157/8"	3"	W24 x 104	24"	123/4"	3/4"
W40 x 174	381/4"	15 <sup>3</sup> /4"	13/16"	W30 x 391	331/4"	15 <sup>5</sup> /8"	27/16"	W24 x 103	241/2"	9"	1"
W40 x 466	427/16"	12 <sup>5</sup> /8"	2 <sup>15</sup> /16"	W30 x 326	323/8"	15 <sup>3</sup> /8"	21/16"	W24 x 94	241/4"	91/8"	7/8"
W40 x 392	41 <sup>9</sup> /16"	12 <sup>3</sup> /8"	21/2"	W30 x 292	32"	<b>1</b> 5 <sup>1</sup> /4"	17/8"	W24 x 84	241/8"	9"	3/4"
W40 x 331	40 <sup>13</sup> /16"	12 <sup>3</sup> /16"	21/8"	W30 x 261	31 <sup>5</sup> /8"	<b>1</b> 51/8"	15/8"	W24 x 76	237/8"	9"	11/16"
W40 x 278	40 <sup>3</sup> /16"	12"	<b>1</b> <sup>13</sup> /16"	W30 x 235	311/4"	15"	11/2"	W24 x 68	233/4"	9"	9/16"
W40 x 264	40"	12"	13/4"	W30 x 211	31"	<b>1</b> 51/8"	<b>1</b> 5/16"	W24 x 62	233/4"	7"	9/16"
W40 x 235	393/4"	117/8"	<b>1</b> 9/16"	W30 x 191	305/8"	15"	<b>1</b> <sup>3</sup> /16"	W24 x 55	235/8"	7"	1/2"
W40 x 211	393/8"	11 <sup>3</sup> /4"	<b>1</b> 7/16"	W30 x 173	301/2"	15"	<b>1</b> <sup>1</sup> /16"	W21 x 201	23"	12 <sup>5</sup> /8"	<b>1</b> 5/8"
W40 x 183	39"	11 <sup>3</sup> /4"	<b>1</b> <sup>1</sup> /4"	W30 x 148	305/8"	101/2"	<b>1</b> <sup>3</sup> /16"	W21 x 182	223/4"	12 <sup>1</sup> /2"	<b>1</b> <sup>1</sup> /2"
W40 x 167	38 <sup>5</sup> /8"	11 <sup>3</sup> /4"	1"	W30 x 132	301/4"	101/2"	1"	W21 x 166	221/2"	12 <sup>3</sup> /8"	13/8"
W40 x 149	381/4"	11 <sup>3</sup> /4"	<sup>13</sup> /16"	W30 x 124	301/8"	101/2"	15/16"	W21 x 147	22"	12 <sup>1</sup> /2"	<b>1</b> <sup>1</sup> /8"
W36 x 848	421/2"	18 <sup>1</sup> /8"	41/2"	W30 x 116	30"	101/2"	7/8"	W21 x 132	217/8"	121/2"	<b>1</b> 1/16"
W36 x 798	42"	18"	45/16"	W30 x 108	297/8"	101/2"	3/4"	W21 x 122	215/8"	12 <sup>3</sup> /8"	15/16"
W36 x 650	401/2"	17 <sup>5</sup> /8"	39/16"	W30 x 99	295/8"	101/2"	11/16"	W21 x 111	211/2"	12 <sup>3</sup> /8"	7/8"
W36 x 527	391/4"	17 <sup>1</sup> /4"	2 <sup>15</sup> /16"	W30 x 90	291/2"	10 <sup>3</sup> /8"	9/16"	W21 x 101	213/8"	12 <sup>1</sup> /4"	13/16"
W36 x 439	381/4"	17"	27/16"	W27 x 539	321/2"	15 <sup>1</sup> /4"	3 <sup>9</sup> /16"	W21 x 93	215/8"	83/8"	15/16"
W36 x 393	371/4"	16 <sup>7</sup> /8"	23/16"	W27 x 448	31 <sup>3</sup> /8"	15"	3"	W21 x 83	213/8"	83/8"	13/16"
W36 x 359	37 <sup>3</sup> /8"	16 <sup>3</sup> /4"	2"	W27 x 368	30 <sup>3</sup> /8"	145/8"	21/2"	W21 x 73	21 <sup>1</sup> /4"	81/4"	3/4"
W36 x 328	371/8"	16 <sup>5</sup> /8"	17/8"	W27 x 307	295/8"	<b>1</b> 41/2"	21/16"	W21 x 68	211/8"	81/4"	11/16"
W36 x 300	363/4"	16 <sup>5</sup> /8"	1 <sup>11</sup> /16"	W27 x 258	29"	<b>1</b> 4 <sup>1</sup> /4"	13/4"	W21 x 62	21"	81/4"	5/8"
W36 x 280	361/2"	16 <sup>5</sup> /8"	<b>1</b> 9/16"	W27 x 235	285/8"	141/4"	15/8"	W21 x 57	21"	61/2"	5/8"
W36 x 260	361/4"	16 <sup>1</sup> /2"	<b>1</b> 7/16"	W27 x 217	28 <sup>3</sup> /8"	141/8"	11/2"	W21 x 55	203/4"	81/4"	1/2"
W36 x 245	361/4"	16 <sup>1</sup> /2"	1 <sup>3</sup> /8"	W27 x 194	281/8"	14"	15/16"	W21 x 50	207/8"	61/2"	1/2"
W36 x 230	357/8"	16 <sup>1</sup> /2"	11/4"	W27 x 178	27 <sup>3</sup> /4"	141/8"	<b>1</b> <sup>3</sup> /16"	W21 x 44	205/8"	61/2"	7/16"
W36 x 256	37 <sup>3</sup> /8"	12 <sup>1</sup> /4"	13/4"	W27 x 161	275/8"	14"	1 <sup>1</sup> /16"	W18 x 311	223/8"	12"	23/4"
W36 x 232	371/8"	121/8"	1 <sup>9</sup> /16"	W27 x 146	273/8"	14"	1"	W18 x 283	217/8"	117/8"	21/2"
W36 x 210	363/4"	121/8"	13/8"	W27 x 129	27 <sup>5</sup> /8"	10"	11/8"	W18 x 258	21 <sup>1</sup> /2"	11 <sup>3</sup> /4"	25/16"
W36 x 194	361/2"	12 <sup>1</sup> /8"	11/4"	W27 x 114	271/4"	101/8"	15/16"	W18 x 234	21"	11 <sup>5</sup> /8"	21/8"
W36 x 182	36 <sup>3</sup> /8"	12 <sup>1</sup> /8"	1 <sup>3</sup> /16"	W27 x 102	271/8"	10"	13/16"	W18 x 211	205/8"	11 <sup>1</sup> /2"	115/16"
W36 x 170	361/8"	12"	11/8"	W27 x 94	267/8"	10"	3/4"	W18 x 192	203/8"	111/2"	13/4"
W36 x 160	36"	12"	1"	W27 x 84	26 <sup>3</sup> /4"	10"	5/8"	W18 x 175	20"	11 <sup>3</sup> /8"	19/16"
	357/8"	12"	15/16"								



### W-Beam



	W-	Beams			W-Be	eams		W-Beams			
Beam	Depth	•	Flange Edge	Beam	Depth		Flange Edge	Beam	Depth	•	Flange Edge
Designation			Thickness	Designation		Width	Thickness	Designation		Width	Thickness
	d	bf	tf		d	bf	tf		d	bf	t <sub>f</sub>
W18 x 158	193/4"	111/4"	17/16"	W14 x 159	15"	155/8"	13/16"	W12 x 19	121/8"	4"	3/8"
W18 x 143	191/2"	111/4"	15/16"	W14 x 145	143/4"	151/2"	11/16"	W12 x 16	12"	4"	1/4"
W18 x 130	191/4"	111/8"	13/16"	W14 x 132	145/8"	143/4"	1"	W12 x 14	117/8"	4"	1/4"
W18 x 119	19"	111/4"	11/16"	W14 x 120	141/2"	145/8"	15/16"	W10 x 112	113/8"	103/8"	11/4"
W18 x 106	183/4"	111/4"	15/16"	W14 x 109	143/8"	145/8"	7/8"	W10 x 100	111/8"	103/8"	1 <sup>1</sup> /8"
W18 x 97	185/8"	111/8"	7/8"	W14 x 99	141/8"	145/8"	3/4"	W10 x 88	107/8"	101/4"	
W18 x 86	18 <sup>3</sup> /8"	11"	3/4"	W14 x 90	14"	141/2"	11/16"	W10 x 77	105/8"	101/4"	7/8"
W18 x 76	181/4"	11"	11/16"	W14 x 82	141/4"	101/8"	7/8"	W10 x 68	103/8"	101/8"	3/4"
W18 x 71	181/2"	75/8"	13/16"	W14 x 74	141/8"	101/8"	13/16"	W10 x 60	101/4"	101/8"	11/16"
W18 x 65	18 <sup>3</sup> /8"	75/8"	3/4"	W14 x 68	14"	10"	3/4"	W10 x 54	101/8"	10"	5/8"
W18 x 60	181/4"	71/2"	11/16"	W14 x 61	137/8"	10"	5/8"	W10 x 49	10"	10"	9/16"
W18 x 55	181/8"	71/2"	5/8"	W14 x 53	137/8"	8'	11/16" 5/o"	W10 x 45	10 <sup>1</sup> /8"	8"	5/8"
W18 x 50	18"	71/2"	9/16"	W14 x 48	133/4"	8"	5/8"	W10 x 39	97/8"	8"	1/2"
W18 x 46	18"	6"	5/8"	W14 x 43	135/8"	8"	1/2"	W10 x 33	9 <sup>3</sup> /4"	8"	7/16"
W18 x 40	177/8"	6"	1/2"	W14 x 38	145/8"	63/4"	1/2"	W10 x 30	101/2"	53/4"	1/2"
W18 x 35	173/4"	6"	7/16"	W14 x 34	14"	63/4"	7/16"	W10 x 26	103/8"	53/4"	7/16"
W16 x 100	17"	103/8"	1"	W14 x 30	137/8"	63/4"	3/8"	W10 x 22	101/8"	53/4"	3/8"
W16 x 89	16 <sup>3</sup> /4"	103/8"	7/8"	W14 x 26	137/8"	5"	7/16"	W10 x 19	101/4"	4"	3/8"
W16 x 77	16 <sup>1</sup> /2"	101/4"	3/4"	W14 x 22	133/4"	5"	5/16"	W10 x 17	101/8"	4"	5/16"
W16 x 67	16 <sup>3</sup> /8"	101/4"	11/16"	W12 x 336	167/8"	133/8"	215/16"	W10 x 15	10"	4"	1/4"
W16 x 57	16 <sup>3</sup> /8"	71/8"	11/16"	W12 x 305	16 <sup>3</sup> /8"	131/4"	211/16"	W10 x 12	97/8"	4"	3/16"
W16 x 50	16 <sup>1</sup> /4"	71/8"	5/8"	W12 x 279	157/8"	131/8"	21/2"	W8 x 67	9"	81/4"	15/16"
W16 x 45	16 <sup>1</sup> /8"	7"	<sup>9</sup> /16"	W12 x 252	153/8"	13"	21/4"	W8 x 58	83/4"	81/4"	13/16"
W16 x 40	16"	7" 7"	1/2"	W12 x 230	15"	127/8"	2 <sup>1</sup> /16"	W8 x 48	81/2"	81/8"	11/16"
W16 x 36	157/8"		7/16"	W12 x 210	143/4"	12 <sup>3</sup> /4"	17/8"	W8 x 40	81/4"	81/8"	9/16"
W16 x 31	157/8"	51/2"	7/16" 3/8"	W12 x 190	143/8"	12 <sup>5</sup> /8"	13/4"	W8 x 35	81/8"	8" 8"	1/2"
W16 x 26	15 <sup>3</sup> /4"	51/2"		W12 x 170	14"	125/8"	19/16"	W8 x 31	8" 8"	-	7/16" 7/16"
W14 x 808	227/8"	181/2"	51/8"	W12 x 152	133/4"	121/2"	13/8"	W8 x 28	-	61/2"	3/8"
W14 x 730 W14 x 665	22 <sup>3</sup> /8" 21 <sup>5</sup> /8"	177/8"	4 <sup>15</sup> /16" 4 <sup>1</sup> /2"	W12 x 136	13 <sup>3</sup> /8"	12 <sup>3</sup> /8" 12 <sup>3</sup> /8"	11/4"	W8 x 24	7 <sup>7</sup> /8" 8 <sup>1</sup> /4"	61/2" 51/4"	3/8"
	213/8	175/8"		W12 x 120	13 <sup>1</sup> /8"		1 <sup>1</sup> /8"	W8 x 21	8 <sup>1</sup> /8"		5/16"
W14 x 605 W14 x 550	201/4"	<u>173/8"</u> 171/4"	4 <sup>3</sup> /16" 3 <sup>13</sup> /16"	W12 x 106 W12 x 96	12 <sup>7</sup> /8" 12 <sup>3</sup> /4"	12 <sup>1</sup> /4" 12 <sup>1</sup> /8"	7/8"	W8 x 18 W8 x 15	81/8 81/8"	51/4" 4"	5/16"
-									8"	4"	1/4"
W14 x 500 W14 x 455	19 <sup>5</sup> /8" 19"	17" 16 <sup>7</sup> /8"	3 <sup>1</sup> /2" 3 <sup>3</sup> /16"	W12 x 87	12 <sup>1</sup> /2" 12 <sup>3</sup> /8"	12 <sup>1</sup> /8" 12 <sup>1</sup> /8"	13/16" 3/4"	W8 x 13 W8 x 10	77/8"	4"	3/16"
	18 <sup>5</sup> /8"	16 <sup>7</sup> /8" 16 <sup>3</sup> /4"		W12 x 79			11/16"		6 <sup>3</sup> /8"	61/8"	7/16"
W14 x 426 W14 x 398	18 <sup>5</sup> /8" 18 <sup>1</sup> /4"		31/16" 27/8"	W12 x 72	12 <sup>1</sup> /4"	12" 12"	5/8"	W6 x 25	6 <sup>3</sup> /8"	6"	3/8"
W14 x 390	17 <sup>7</sup> /8"	16 <sup>5</sup> /8" 16 <sup>1</sup> /2"	211/16"	W12 x 65 W12 x 58	12 <sup>1</sup> /8" 12 <sup>1</sup> /4"	12	5/8"	W6 x 20 W6 x 15	6"	6"	1/4"
W14 x 370	171/2"	16 <sup>3</sup> /8"	21/2"	W12 x 53	12"/4	10"	9/16"	W6 x 16	6 <sup>1</sup> /4"	4"	3/8"
W14 x 342 W14 x 311	17 <sup>1</sup> /2	16 <sup>3</sup> /8	21/2	W12 x 53	12 <sup>1</sup> /4"	81/8"	5/8"	W6 x 12	6"	4"	1/4"
W14 x 283				W12 x 30		8"	9/16"			4"	
W14 x 283 W14 x 257	16 <sup>3</sup> /4" 16 <sup>3</sup> /8"	<u>161/8"</u> 16"	21/16" 17/8"	W12 x 45	12" 12"	8"	1/2"	W6 x 9 W5 x 19	5 <sup>7</sup> /8" 5 <sup>1</sup> /8"	4 5"	3/16" 7/16"
	163/8		13/4"		12 <sup>1</sup> /2"	6 <sup>1</sup> /2"	1/2"		5"/8	5"	3/8"
W14 x 233 W14 x 211	15 <sup>3</sup> /4"	15 <sup>7</sup> /8" 15 <sup>3</sup> /4"	19/16"	W12 x 35	12 <sup>1</sup> /2 12 <sup>3</sup> /8"	61/2	7/16"	W5 x 16 W4 x 13	5 41/8"	5 4"	3/8"
W14 x 211 W14 x 193		15 <sup>3</sup> /4"	17/16"	W12 x 30	12º/8 12¹/4"	61/2"	3/8"	VV4 X IS	4.10	4	~/0
			1 <sup>5</sup> /16"	W12 x 26		4"	7/16"				
W14 x 176	101/4	15 <sup>5</sup> /8"	19/16	W12 x 22	12 <sup>1</sup> /4"	4	1/10				



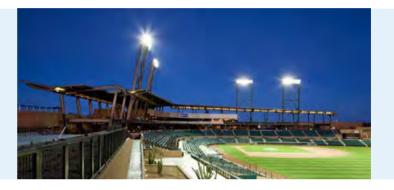
## **Steel Connections**

Project:Alexander Hamilton Bridge RefurbishmentLocation:Route 95, New YorkProduct:Type AFApplication:Temporary support connections



## Hollow Section (HSS) Connections

Project:	Salt River Fields Spring Training Facility
Location:	Scottsdale, Arizona
Product:	Type HB - Hollo-Bolt HCF Hexagonal
Application:	Structural connections of floodlighting frames



# Pipe / Conduit Supports

Project:	Manhattan Bridge
Location:	New York City
Product:	Type F3
Application:	Pipe supports

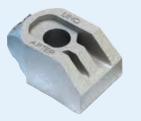


# **Steel Floor Connections**

Project:	Hartfield-Jackson Airport
Location:	Atlanta
Product:	Type GF – Grate-Fast
Application:	Securing maintenance walkway







Lindapter Type AF connections were used on the major refurbishment and widening of the Alexander Hamilton Bridge to connect temporary support systems for cantilevered roadways. Type AF clamps were ideal for the varying connection angles of the application due to their high performance in friction and tensile.

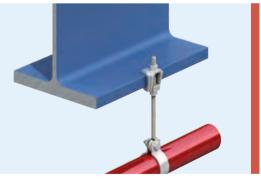


Lindapter Hollo-Bolts were used to connect the large end plates of the horizontal structural tube cross beams to the vertical tubular frame of the lighting rigs. The M20 ( $^{3}/^{4}$ ") structural steel expansion bolts featured Lindapter's patented High Clamping Force (HCF) mechanism to increase clamping force by up to three times for a more secure connection.



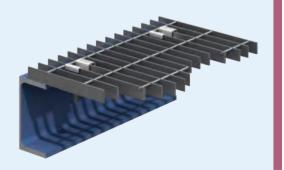


Lindapter Pipe Support connections are often specified for securing pipework due to the ease of installation and high adjustability. In this case, the Type F3 was used to connect piping carrying fibre optic cable for high-speed internet. No drilling, welding or power was required, simplifying the installation across the 1480ft span of the iconic Manhattan Bridge.





Lindapter Grate-Fast connections were used to secure open bar grating maintenance walkways along 1.5 miles of light rail track running between three new stations at the Hartfield-Jackson Airport. The Grate-Fast floor connector enabled the flooring to be attached to the supporting steel members in a matter of seconds without requiring specialist tools or skilled labor, saving time and money in comparison to traditional bolted connections.





## **Steel Connections**

Target Field Ballpark Project: Location: Minneapolis, Minnesota Product: Type LR Application: Secured the canopy soffit



## **Hollow Section (HSS) Connections**

Project:	Kimmel Center for the Performing Arts
Location:	Philadelphia, Pennsylvania
Product:	Type HB - Hollo-Bolt Hexagonal
Application:	Structural connections on the steel framed roof



## **Pipe Supports (Heavy Duty)**

Project:	ExxonMobil Refiner
Location:	Houston, Texas
Product:	Type LR
Application:	Pipe supports



# **Steel Floor Connections**

Project:	Benjamin Franklin Bridge
Location:	Philadelphia, Pennsylvania
Product:	Type GF – Grate-Fast
Application:	Securing maintenance platforms







The stadium features a 1,988 ton steel sunshade canopy that sweeps around the stadium, with an 80,000 ft<sup>2</sup> glistening soffit safely suspended overhead with Lindapter steel connections. The adjustable Type LR clamp allowed contractors to quickly connect the soffit framework to the structural sections, despite the variations in beam size and connection angle.



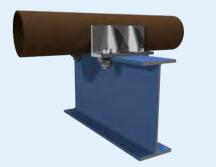


Lindapter Hollo-Bolts connect the arched trusses that form the 150ft high barrel vault roof. The connection design consisted of splice joints inside the adjoining pre-drilled hollow sections, allowing the Hollo-Bolts to be simply inserted and tightened with a torque wrench for a rapid installation. The design also eradicated the possibility of tube deformation that can be associated with through-bolting if the bolts are over tightened.



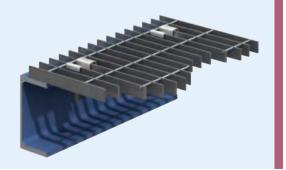


In addition to the Pipe / Conduit Supports product line, Lindapter's Steel Connections are often used for heavy duty pipe supports. At this major refinery in Houston, Type LR clamps were used to secure a new pipeline, spanning several thousand feet to existing cantilever beams. As drilling or welding was not required, potential fire hazards and the associated hot work permits were avoided. Lindapter's connection enabled pipe guides to be installed in a continuously operational facility, with no interference to the refinery's productivity.





Grate-Fast steel floor connections were used for the installation of open bar grating platforms to provide maintenance access to accent lighting equipment on Philadelphia's Benjamin Franklin Bridge. The Grate-Fast connections allowed the platforms to be installed by a single person using standard hand tools.









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